VIA CERTIFIED MAIL # 7004 0550 0000 2079 4762



February 15, 2005

Mr. Mark Schollenberger Illinois Environmental Protection Agency Bureau of Land 1021 North Grand Avenue Fast P.O. Box 19276 Springfield, IL 62794-9276

Re:

Safety-Kleen Systems, Inc. Chicago Recycle Center

Tank inspections

ILD 005450697, Permit # 0316000053 - Cook

Dear Mr. Schollenberger:

On December 15, 2004, Jim Bishop, P.E. and the inspection firm Calumet Testing Services, Inc. completed a report on the visual internal and external tank inspections on nineteen (19) hazardous waste storage tanks according to our schedule and the requirements of our part-B operating permit.

A total of nineteen (19) tanks were inspected. Nine (9) of the tanks were initially found to have pitting and/or weld cracks. These tanks were immediately repaired and reinspected before putting the tanks back into hazardous waste service. One of the tanks, T-17 was not repaired at this time. Tank T-17 was immediately taken out of service. The repair and inspection results are included in the report. The inspection results and report dated December 15, 2004 from Mr. Bishop are enclosed.

If you have any questions or require additional information, please contact me at (773) 247-2828.

Sincerely,

Alfred Aghapour

Facility Manager

Enclosures

Karl E. Bremer, USEPA (letter only) # 7004 0550 0000 2079 4786

Kevin M. Laberge, Chicago D.O.E. (letter only) # 7004 0550 0000 2079 4779

file: IEPA 2004 tank inspections



BAIR



January 21, 2005

Mark Schollenberger Illinois Environmental Protection Agency 1021 N. Grand Avenue East P.O. Box 19276 Springfield, IL 62704-9276

Re: Safety-Kleen Systems, Inc. Chicago Recycle Center

ILD 005450697, Permit Log # B121-R

Supplemental Information Requested RCRA Part-B Permit:

Withdrawal of Part-B Draft Comment #5.

Remaining Tank Life Calculations for Tanks T-1, T-2, T-3, T-4, T-21.

Dear Mr. Schollenberger,

Attached are the hardcopy originals of the remaining tank life calculations, performed by a third party engineering firm, for the five waste tanks (T-1, T-2, T-3, T-4, & T-21) we faxed to you on December 13, 2004. The engineering firm's stamped cover letter with the appropriate certification language is also included per your request.

In addition, per your telephone discussion with the Chicago Recycle Center EHS Manager Gary Malinowski on January 4, 2005 regarding the Safety Kleen's Comment #5 of Section I (Container Storage) of the RCRA Part-B Draft Permit, and upon further review and discussion, Safety Kleen has decided to withdraw Comment #5 of Section I (Container Storage) of the draft permit submitted and dated September 23, 2004. Please understand that the withdrawal of this comment is specific to the operations at the Safety Kleen Chicago Recycle Center, and does not reflect the storage and/or operating conditions of other Safety Kleen facilities.

If you have any questions or require additional information, please contact me, or Gary Malinowski at (773) 247-2828.

RECEIVED

JAN 25 2005

IEPA-BOL PERMIT SECTION I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons that manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Sincerely,

Alfred Aghapour Facility Manager

Attachment:

file: IEPA Draft Part B Permit - 2004



PROJECT RESOURCES, INC. 200 EAST 5th AVE, SUITE 126 NAPERVILLE, IL 60563 TELEPHONE: (630) 548-2110 FAX: (630) 548-2443

e-mail: projresource@earthlink.net website: www.projectresource.com

January 6, 2005

Mr. Joe Nowasielski SAFETY-KLEEN SERVICES 1445 W. 42nd Street Chicago, IL 60609

RE: Remaining Life and Continuing Service for T-1, T-2, T-3, T-4, T-21 Our Project C-0415L2

Dear Joe:

Using the available tank inspection data, we calculated the minimum plate thickness and projected the remaining life for T-1, T-2, T-3, T-4 and T-21. We also evaluated thickness and projected remaining life for the weld connecting the shell to cone (T-1, 2, 3 and 4) and connecting the shell to dish (T-21). We see no reason to remove these tanks from service and it is our opinion that the standard 5 year reinspection period will be adequate. Please see Calculations and Tank Inspection Reports attached.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons that manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Very truly yours,

James L. Bishop, P.E.



PROJECT RESOURCES, INC. 200 EAST 5th AVE, SUITE 126 NAPERVILLE, IL 60563 TELEPHONE: (630) 548-2110 FAX: (630) 548-2443

e-mail: projresource@earthlink.net website: www.projectresource.com

CALCULATION OF MINIMUM PLATE THICKNESS PREDICTION OF TANK LIFE TANK FARM #4, TANKS T-1,2,3,4, 21 SAFETY-KLEEN SYSTEMS CHICAGO PLANT

Project Resources, Inc. Contract No. C-0415

December 7, 2004

Objectives

- 1. Determine if current plate thickness is adequate
- 2. Project remaining tank life

<u>Data</u>

- A. Tanks are 304 SS, vertical, leg supported, store water (SG = 1) and are at atmospheric pressure
- B. T-1, 2, 3, 4 are 12' diam. X 16' H. with 60 deg. cone bottoms. T-21 is 42" diam. X 72" with dished bottom
- C. See wall thickness readings dated 9/13/04
- D. See API 650 Appendix A.4

Note:

Tanks are not designed to API Standards. API is being used as a calculation methodology.

Calculations

Basic Equation is:

H = maximum height of water, feet

E = joint efficiency, = 0.85

D = tank diam.. feet

t = minimum thickness, inches

G = specific gravity of stored liquid = 1 CA = corrosion allowance = 0 for 304 SS t_{min} = 2.6D (H-1) / (0.85) (21,000)

For Tanks T-1, 2, 3, and 4

 $t_{min} = (2.6 \text{ X } 12) \text{ X } (16-1) / 17,850 = 0.026 \text{ in.}$

ENGINEERS • CONSTRUCTION MANAGERS

CALCULATION OF MINIMUM PLATE THICKNESS PREDICTION OF TANK LIFE

TANK FARM #4, TANKS T-1,2,3,4, 21 SAFETY-KLEEN SYSTEMS CHICAGO PLANT

Project Resources, Inc. Contract No. C-0415

December 7, 2004

Page 2

LIFE =
$$(t_{2004} - t_{min}) \times 5 \text{ years} / (t_{1999} - t_{2004})$$

Use the bottom of the cone as the point of maximum stress, ie, maximum height of liquid

For T-1, LIFE =
$$(0.136 - 0.026) \times 5 / (0.151 - 0.136) = 0.55 / 0.015 = 36.7 \text{ years}$$

For T-2, LIFE =
$$(0.139 - 0.026) \times 5 / (0.188 - 0.139) = 0.565 / 0.049 = 11.5 \text{ years}$$

For T-3, LIFE =
$$(0.143 - 0.026) \times 5 / (0.149 - 0.143) = 0.585 / 0.005 = 117 \text{ years}$$

For T-4, LIFE =
$$(0.116 - 0.026) \times 5 / (0.188 - 0.116) = 0.45 / 0.072 = 6.3 \text{ years}$$

For T-21

While T-21 height is 6', use 16' due to the elevation of the incoming pipe.

$$t_{min} = (2.6 \text{ X } 3.5) \text{ X } (16-1) / 17,850 = 0.0076 \text{ in.}$$

Thickness data for T-21 is inconsistent, but taking the worst case loss from above, 0.072 in. in 5 years, we get:

For T-21, LIFE = $(0.110 - 0.0076) \times 5 / (0.072) = 0.512 / 0.072 = 7.1 \text{ years}$



PROJECT RESOURCES, INC. 200 EAST 5th AVE, SUITE 126 NAPERVILLE, IL 60563 TELEPHONE: (630) 548-2110 FAX: (630) 548-2443

e-mail: projresource@earthlink.net website: www.projectresource.com

EVALUATION OF SHELL TO CONE OR DISH WELD STRENGTH TANK FARM #4, TANKS T-1,2,3,4, 21 SAFETY-KLEEN SYSTEMS CHICAGO PLANT

Project Resources, Inc. Contract No. C-0415

December 7, 2004

Objectives

- 1. Determine if current weld strength is adequate
- 2. Project a 5 year loss in weld area and recalculate for adequacy

Data

- A. Tanks are 304 SS, vertical, leg supported, store water (SG = 1) and are at atmospheric pressure
- B. T-1, 2, 3, 4 are 12' diam. X 16' H. with 60 deg. cone bottoms. T-21 is 42" diam. X 72" with dished bottom
- C. See wall thickness readings dated 9/13/04
- D. See API 650 Appendix F and in particular Figure F-2, Detail D. Note: Tanks are not designed to API Standards. API is being used as a calculation methodology.

Calculations

Basic Equation is:

P = maximum height of water, inches

A = Weld Area
D = tank diam., feet
t = cone thickness

theta = shell to cone angle

 $A_{min} = D^2(P-8t) / 30,800 \text{ (tan theta)}$

For tanks T-1, 2, 3, 4 t's range between 0.13 and 0.14. As 8t is small relative to P, approximate 8t = 1 so that A_{min} becomes a constant.

 $A_{min} = (12)^2 X ((16 X 12) - 1) / 30,800 X 1.732 = 0.516 sq. in.$

 $A = (D_{inner} - D_{outer}) X tank circumference$

EVALUATION OF SHELL TO CONE OR DISH WELD STRENGTH

TANK FARM #4, TANKS T-1,2,3,4, 21 SAFETY-KLEEN SYSTEMS CHICAGO PLANT

Project Resources, Inc. Contract No. C-0415

December 7, 2004

Page 2

The difference between the inner and outer diameters can be approximated as the height of the triangle formed by the weld at the juncture formed where the shell meets the cone. See API 650, Figure F-2, Detail d.

Of the four cone bottomed tanks, least average thickness' are 0.1 for sidewall and 0.115 for cone. $h = ((b/2)^2 + c^2)^{1/2}$

$$h = (0.0033 + 0.01)^{1/2} = 0.115 \text{ in}$$

Circumference = $Pi \times D = 3.14 \times 12 \times 12 = 452.39$ in

$$A = 452.39 \times 0.115 = 52.02 \text{ in}^2$$

This is ample, 100:1.

For T-21

$$A_{min} = D^2 (P-8t) / 30,800 (tan theta)$$

For T-21, t's are about 0.11. As 8t is small relative to P, approximate 8t = 1 so that A_{min} becomes a constant.

While T-21 height is 6', use 16' due to the elevation of the incoming pipe.

T-21 has a dished head but use 30 deg. for theta to give a conservative value.

$$A_{min} = (3.5)^2 X ((16 X 12) - 1) / 30,800 X 0.577 = 0.131 sq. in.$$

$$A = (D_{inner} - D_{outer}) X tank circumference$$

The difference between the inner and outer diameters can be approximated as the common wall – dish thickness.

$$t = 0.115 in$$

Circumference = Pi X D = 3.14 X 6 X 12 = 226.19 in

$$A = 226.19 \times 0.115 = 26.01 \text{ in}^2$$

This is ample, 200:1.

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Tank Inspector

Plant Manager

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CALLMET TESTING SERVICES, INC. P.O. BOX 1510 HIGHLAND, INDIANA 46322 (219)923-9800 - (312)474-5860

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STING INSTRUCTIONS

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CALLMET TESTING SERVICES, INC. P.O. BOX 1510 HIGHLAND, INDIANA 46322 (219)923-9800 - (312)474-5860

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	e de la companya de La companya de la co	FLAT BOTTOM	ጥ ል አገር
TANK INSPECTION FOR WALL THICKNESS			143111
Tank Number 7-24	(19)	y	
Tank Location TNK FARM *4			
Date of Test 9/7/04	9-		
Date of Previous Test 11/99		•	
Material of Contruction 5/5	(3)		-
Tank Contents HAZ WASTE			
		*****	1
	(b)	Weld Line	
TESTING INSTRUCTIONS			1
Measure the tank wall thickness using an ultrasonic	(3) ->		
thickners gauge. Measure at three levels on the bot-			
tom two rings; three (3) inches from each weld and in the center of the ring. Make four (4) measurements at	(4)	***** 1 1 x z :	
each level north, east, south, and west. Record		Weld Line	لستنب
the readings in the table.	(3)		
Send one copy to corporate engineering; retain the			
original in the plant file.	()		
	(1)		
		, e	

LEVEL	NORTH	east	SOUTH	WEST
9				
- 8				
ク	117	114	115	111
6				
5	110	108	110	112
- 41	1/3	112	119	115
3				
2	111	162	110	109
/	112	114	116	112
10	114	113	115	/12
-11	112	115	113	114
ł				

Write the necessary repairs and the remedial action taken in this space.

Tank Inspector

Planc Manager

Tank	Number	<u>T2</u>		
Tank	Location_	SAFETY KLEEN CHICAGO	יוור כ	*
Date	of Test	11499	(:

Date of Previous Test

Material of Construction STAINLESS

Tank Contents HAZARDOUS WESTE

TESTING INSTRUCTIONS

Measure the tank wall thickness using an ultrasonic gauge. Measure at three levels on the cone bottom and on the bottom two rings. Measure three (3) in-1 ches from each weld line and in the center of the cone and each measured ring. Make four (4) measurements at each level - north, east, south, and west. Record the readings in the table.

Send one copy to corporate engineering. Retain the original in the plant files.

Weld Line

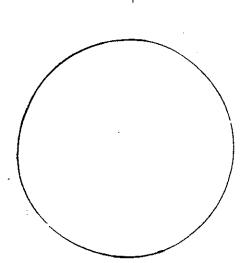
Weld Line

Weld Line

Weld Line

Weld Line

Write the necessary repairs and the remedial action taken in this space.



_					
	LEVEL	NORTH	EAST	SOUTH	WEST
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	8			 	
L	7				
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	5 !	- 187	.187	, 183	182
_	4 ·		.186		184-
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_	1 ~	.185	.187	182	- 187

TOP

.100

TOP

VIA CERTIFIED MAIL # 7000 1530 0002 4027 6021





December 10, 2003

Mr. Mark Schollenberger Illinois Environmental Protection Agency Bureau of Land 1021 North Grand Avenue East P.O. Box 19276 Springfield, IL 62794-9276

Re:

Safety-Kleen Systems, Inc. Chicago Recycle Center

Tank inspections

ILD 005450697, Permit # 0316000053 - Cook

Dear Mr Schollenberger:

On October 29, 2003, Jim Bishop, P.E. and the inspection firm Calumet Testing Services, Inc. completed visual internal and external tank inspections on sixteen (16) hazardous waste storage tanks according to our schedule and the requirements of our part-B operating permit. In addition, tank thickness measurements were made using ultrasonic testing equipment. The work performed was done with the intent of certifying each tank for hazardous waste service.

Three of the tanks, T-178, T-194, and T-195 were initially found to have major pitting and or weld cracks. These tanks were immediately taken out of service and repaired, and were reinspected. The repairs were successful and the tanks were placed back into hazardous waste service. The repair and inspection results are included in the report. The inspection results and report dated December 5, 2003 from Mr. Bishop are enclosed.

If you have any questions or require additional information, please contact me at (773) 247-2828.

Sincerely,

Alfred Aghapour Facility Manager

Enclosures

cc: Karl E. Bremer, USEPA (Letter Only)

Maren Prasad, Chicago D.O.E. (Letter Only)

file: IEPA 2003 tank inspections



JAN 21 1992

OFFICE OF RORA
Wast: Management Division
U.S. EPA, REGION V

RCRA FACILITY ASSESSMENT

Safety-Kleen Corp. - Chicago Recycle Center Cook County Chicago, Illinois

> USEPA ID No. ILD005450697 IEPA ID No. 0316000053

Donna J. Czech
Illinois Environmental Protection Agency
Division of Land Pollution Control
Field Operations Section

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. I. EXECUTIVE SUMMARY

Safety-Kleen Corp. Chicago Recycle Center is a solvent recovery facility which recycles spent solvents and solvent mixtures for industrial and commercial customers. Process operations include distillation, liquid-liquid extraction, fractionation, and neutralization. Waste operations include the processing of hazardous and non-hazardous wastes. For a complete list of hazardous waste codes, see Table III-1.

Based on the information acquired during the Preliminary Review, a tentative list of SWMUs was compiled. The SWMUs included a container storage area, tank farms, truck load/unload stations and process units which manage hazardous wastes. As a result of the Visual Site Inspection, some additional SWMUs were identified, and some tentative SWMUs were eliminated. In addition, spill information from Illinois EPA Land Division files as well as from Safety-Kleen's Part B permit application, increased the number of areas of concern.

Table I-I presents the final list of SWMUs identified as a result of the Preliminary Review, Visual Site Inspection and supplemental information from the facility. This list includes 102 SWMUs whose locations are shown in Attachment A. Each SWMU is described in Section IV of this report. Descriptions of the areas of concern (AOC) and a map showing the documented spills is shown in Attachment B. Based on a review of the information acquired and summarized for this site, the following generalizations can be made:

- Soil sampling is recommended just north of Container Storage Area #1 (SWMU No. 4). SWMU #4 will be addressed in the Part B permit as a regulated unit.
- No further action is recommended for the truck stations (SWMU Nos. 1-3), Tank #199 (SWMU No. 5), tank farms (SWMU Nos. 6-83), Tanks PCT #3 and PCT #4 (SWMU Nos. 84-85), distillation unit (SWMU No. 86), liquid-liquid extraction units (SWMU Nos. 87-89), fractionation units (SWMU Nos. 90-95), neutralization unit (SWMU No. 96), satellite container accumulation areas (SWMU Nos. 97-100), and laboratory waste containers (SWMU Nos. 101-102).
- The primary concern regarding a source of contamination at the facility which may have impacted soil and groundwater is the area south of Tank Farm #3 and Tank Farm #4. Documented spills have occurred in this area as well as the storage of open drums containing waste material mixed with rain water.

This report summarizes information acquired during the Preliminary Review and Visual Site Inspection concerning SWMUs and the release potential for hazardous constituents from these units. Following this section, the report has an Introduction (Section II), a General Description (Section III), which includes descriptions of the facility process and waste management operations, and environmental setting; Descriptions of Solid Waste Management Units (Section IV); a Summary of Suggested Further Actions (Section V); and a List of the References used (Section VI). A SWMU Location Map, Areas of Concern and the associated map, Analytical Data, VSI Photograph Log, Field Log Book and VSI Summary are provided as Attachments.

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Table I-1

LIST OF SOLID WASTE MANAGEMENT UNITS AND AREAS OF CONCERN

SAFETY-KLEEN CORP. CHICAGO RECYCLE CENTER CHICAGO, ILLINOIS

Truck Stations

SWMU No. 1 Truck Station #1 SWMU No. 2 Truck Station #2 SWMU No. 3 Truck Station #3

Container Storage Areas

SWMU No. 4 Container Storage Area #1

Storage Tanks

SWMU No. 5 Tank #199
SWMU Nos. 6-18 Tank Farm #1
SWMU Nos. 19-29 Tank Farm #2
SWMU Nos. 30-35 Tank Farm #3
SWMU Nos. 36-56 Tank Farm #4
SWMU Nos. 57-83 Tank Farm #5
SWMU Nos. 84-85 Tanks PCT #3 and PCT #4

Process Units

SWMU No. 86 Distillation Unit L1 SWMU Nos. 87-89 Liquid-Liquid Extraction Units E1-E3 SWMU Nos. 90-95 Fractionation Units F1-F6 SWMU No. 96 Neutralization Unit

Container Accumulation Areas

SWMU Nos. 97-100 Satellite Accumulation Areas C1-C4

<u>Miscellaneous</u>

SWMU Nos. 101-102 Laboratory Waste Containers

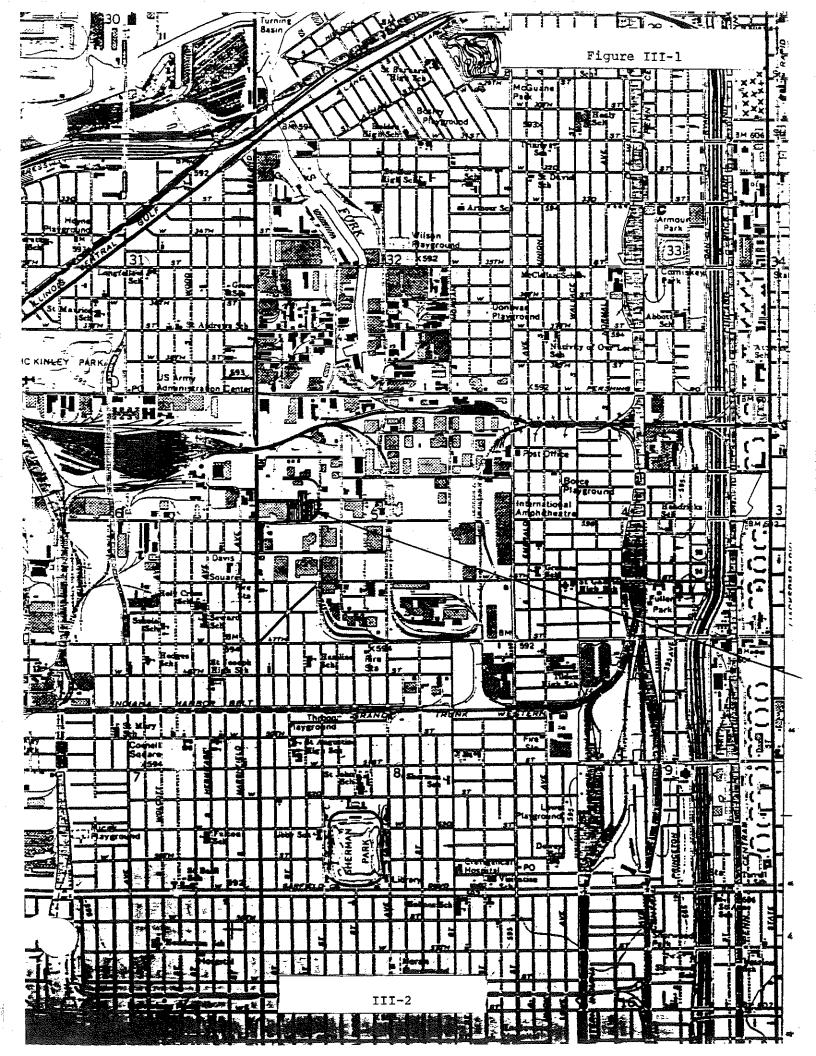
II. INTRODUCTION

This report presents the results of the Preliminary Review/Visual Site Inspection (PR/VSI) phases of a RCRA Facility Assessment (RFA) of the Safety-Kleen Corp. - Chicago Recycle Center (Safety-Kleen CRC) facility located in Chicago, Illinois, in Cook County and listed under USEPA I.D. No. ILDOO5450697.

The Preliminary Review (PR) of existing file material for Safety-Kleen CRC was conducted to identify the need for additional information and to provide focus for activities to be conducted during the Visual Site Inspection (VSI). The VSI of the facility was conducted on January 19, 1990 as part of the RFA. The objectives of the RFA of the Safety-Kleen CRC facility are to:

- 1. Identify all solid waste management units (SWMUs) and other areas of concern (AOCs) which are located at the facility.
- Use information obtained from the file review and VSI to assess the potential for release of hazardous waste or hazardous constituents from each SWMU and AOC.
- 3. For each SWMU and AOC determine what further measures, if any, should be taken to safeguard human health and the environment from a release (if those measures have not already been taken or are underway).
- 4. Obtain a thorough understanding of the past and present process and waste management operations at Safety-Kleen CRC.

The information used in preparing this report was compiled from the facility's Part B Permit Application, and information obtained from USEPA Region V files, and IEPA Land, Water, and Air Division files. Information was also obtained from the Illinois State Water Survey, IEPA Public Water Supplies, and the Illinois State Geological Survey. In addition, facility representatives provided information during the VSI. A list of the references used is provided in Section VI.



III. GENERAL DESCRIPTION

A. FACILITY DESCRIPTION

The Safety-Kleen Corp. - Chicago Recycle Center facility is located within the city limits of Chicago, Cook County, Illinois, between 42nd Street and 43rd Street approximately 1,000 feet east of Ashland Avenue. The address of the Chicago Recycle Center is

Safety-Kleen Corp. - Chicago Recycle Center 1445 West 42nd Street Chicago, Illinois 60609

The facility is situated on six contiguous surveyed parcels comprising approximately eight acres of land. A USGS map showing the location of the facility is included as Figure III-1.

The present Chicago Recycle Center was constructed by Custom Organics, Inc. who operated the facility from 1969 until 1985, when Custom Organics, Inc. was acquired by Safety-Kleen. Custom Organics received spent waste streams from off-site chemical plants. These spent streams were separated and purified on-site after which they were returned to the original plant to be used interchangeably with virgin chemicals. The Chicago Recycle Center and land parcels are owned by Safety-Kleen Corp., headquartered in Elgin, Illinois.

B. PROCESS DESCRIPTION

The Chicago Recycle Center receives used solvents, solvent mixtures, and other solvent-containing liquid and solid wastes from Safety-Kleen service centers, other Safety-Kleen recycle centers, and from industrial and commercial customers. Some of the wastes accepted include organic acids, chlorinated and fluorinated hydrocarbons, amines, alcohols, aliphatic and aromatic compounds, waste oils, and paint wastes. Industries served by the Chicago recycle center include chemical manufacturers, automobile, appliance, and electronics manufacturers, foundries, metal fabrication shops, maintenance shops, and aircraft manufacturers in Illinois and other states. Wastes are received in containers and in bulk shipments by tank trailer. Used solvents, solvent mixtures, and other solvent-containing wastes are recovered by a combination of processes including neutralization, distillation, fractionation, liquid-liquid extraction and drying. Recovered products are either returned to the Safety-Kleen toll customers or marketed as recovered solvent.

1. Container Storage and Handling Operations

When a shipment of containers is accepted at the facility, it is unloaded from the truck trailer using a lift truck. Containers are spread out in the dock staging area so that individual containers can be inspected and sampled. After the containers are counted to ensure agreement with the manifest, they are inspected for structural integrity and later sampled to confirm that the wastes are suited for storage and processing at the Chicago Recycle Center.

There are three liquid-liquid extraction units at the Chicago Recycle Center, designated E1, E2 and E3. The facility also operates an ion-exchange resin bed dryer which dehydrates fluorinated and chlorinated compounds and other waste or product materials as required. A waste solvent feedstock's level of contamination, solids content, water content, and overall quality will dictate the specific process units and the number of unit passes to be used in a processing train in order to produce clean product material.

C. WASTE MANAGEMENT OPERATIONS

1. Wastes Received From Off-Site Facilities

The Chicago Recycle Center specializes in the recovery and recycling of spent solvents and associated wastes and, therefore, the facility accepts a wide variety of spent solvent waste streams. For a complete list of spent solvents received by Safety-Kleen CRC see Table III-1. These waste streams are designated as hazardous by the USEPA due to their ignitability and/or toxicity. In addition, the facility accepts non-hazardous waste streams for processing on-site. The waste streams most frequently handled at the Chicago Recycle Center are discussed below.

The primary solvent handled by Safety-Kleen Corp. is mineral spirits, or petroleum naphtha. This material is hazardous because it exhibits the characteristic of ignitability and is designated DOOI. The Chicago Recycle Center does not typically receive this waste stream, as it is handled primarily by other Safety-Kleen facilities.

Safety-Kleen also markets a chlorinated solvent blend for its parts washer service. Labeled under the trade name "Immersion Clean" and "Carburetor and Cold Parts Cleaner #609", it is a two-phase system consisting of an upper aqueous (water) phase and a lower non-aqueous (solvent) phase. The water phase consists of water and inhibitors. The solvent phase is composed of methylene chloride, orthodichlorobenzene, cresylic acid, and an amine additive. The constituents of this used solvent are designated F002 and F004. The Chicago Recycle Center does not typically receive this waste stream, as it is handled primarily by other Safety-Kleen facilities.

Dry cleaning solvent wastes are also accepted by the recycle center and processed to recover the solvent content. This solvent is usually perchloroethylene (tetrachloroethylene), but occasionally mineral spirits is used as a solvent by dry cleaners. Perchloroethylene is designated FOO2, and mineral spirits, as noted above is designated DOO1. The Chicago Recycle Center does not typically receive this waste stream, as it is handled primarily by other Safety-Kleen facilities.

Another waste stream handled by the Chicago Recycle Center is paint solvent waste and waste lacquer thinner. This waste is generated from the cleaning of painting guns and other equipment. These materials contain a combination of non-halogenated solvents. These solvents, when listed, are designated FOO3 and FOO5; if not listed, they are designated DOO1.

After the waste analyses have been completed, the containers are moved to a designated area assigned by laboratory personnel in conjunction with facility management. The containers of waste are stored until subsequent emptying into the process units or into a storage tank. Containers are transported within the facility via lift trucks.

Containers of waste to be processed through the facility's recycling units are emptied by one of several procedures, depending on the characteristics of the waste material. Liquid waste materials in containers are transferred into waste storage tanks using pumps. Pumpable containerized wastes are pumped to bulk inventory, generally a tanker truck, before being pumped to waste storage tanks in a tank farm. Wastes that are not pumpable are currently poured from open drums into bulk inventory.

2. Tank Storage Operations

The storage tanks at the Chicago Recycle Center are used for several purposes including product storage, in-process materials storage, hazardous waste storage, and wastewater storage. When a tanker loaded with waste is accepted at the facility, the manifest is examined and the contents of the tanker are sampled to ensure that the wastes are suited for storage and processing at the Chicago Recycle Center. Bulk shipments of wastes are accepted for processing through the solvent recovery and recycling operations and for transfer to other Safety-Kleen facilities or to Safety-Kleen customers.

After the waste analyses have been completed, wastes in an incoming tanker are pumped to a storage tank designated by laboratory personnel in conjunction with facility management. Occasionally, the contents of a tanker may be transferred directly to the process units. Material is transferred into and out of tanks using pumps. Tanks are usually filled at the top and emptied from the bottom, although some cone-bottom tanks have a second fitting near the bottom of the straight side which can also be used for filling and emptying. Occasionally, materials may be circulated in and out of certain tanks to promote mixing, which can improve the homogeneity of the material.

3. Solvent Recovery and Recycling Operations

The Chicago Recycle Center receives waste materials in bulk shipments and in containers from off-site industrial and commercial facilities for processing and recovery of clean material. The Chicago Recycle Center has two types of customers. For its toll waste customers, Safety-Kleen receives waste solvents from industrial and commercial users, processes the waste to recover product material, and then returns the product to the customers. For its solvent reclamation customers, Safety-Kleen receives and processes waste solvent materials from industrial users, but sells the recovered product on the market rather than returning it to the original generator.

There is one simple distillation unit at the Chicago Recycle Center. This unit is the LUWA thin film evaporator and is designated L1. The facility has six fractionation units. The columns on these units are multiple-stage fractionation columns and are designated F1 through F6. Batch neutralization of some acidic wastes is done in tanks and other process equipment. A neutralization unit is used for in-line neutralization.

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Other wastes resulting from the use of organic solvents are also handled at the Chicago Recycle Center. These include the solids and sludges that settle out of a used solvent during handling and processing. Lint, paper, and oils settle or separate out of spent dry cleaning solvent. Oils, greases, carbons and metals settle out of solvents used in metal parts cleaning and degreasing. In addition to other waste codes, these wastes may exhibit the characteristic of EP Toxicity and may be designated DOO8 (Lead), for example.

Spent industrial solvent wastes received at the Chicago Recycle Center are classified as characteristic wastes (D-wastes), non-specific source wastes (F-wastes), listed wastes from specific sources (K-wastes), and commercial chemical products, manufacturing intermediates, or off specification commercial chemical products (U-wastes).

The Chicago Recycle Center uses gravity separation, distillation, liquid-liquid extraction, fractionation, and blending to recover and recycle organic solvents and similar materials. Certain components separated by processing, residuals from recycling, and some materials received at the site for storage that are not amenable to processing at the facility are sent off-site for additional processing, re-use, burning for energy recovery, incineration, or disposal.

2. Wastes Generated On-Site

Solid and liquid wastes are generated by the solvent recovery operations at the Chicago Recycle Center. Distillation and fractionation of waste solvents generate still bottoms, which are generally a heavy, oily waste with significant BTU value and which may contain up to 40 percent solids. These wastes are shipped off-site to be processed into industrial furnace fuel. Solid wastes with no significant BTU value or which otherwise cannot be processed into fuel are shipped off-site for incineration.

Liquid-liquid extraction, decanting and drying of aqueous/solvent mixtures and distillation of some wastes with high water content generate wastewater that may contain organic chemicals or metals. Wastewater generated by the Chicago Recycle Center is currently piped to the sanitary sewer system under approval from the Metropolitan Water Reclamation District of Chicago.

Miscellaneous drummed wastes are also generated as a result of several on-site activities such as: 1) drippings into buckets after removal of a hose line 2) cleaning out tanks 3) used oil dry and 4) drums that must be cut open in order to scrape solid residual material from the bottom. Pumpable materials are transferred into the tank which contains still bottoms destined for the fuels program at the Safety-Kleen facility in Dolton, Illinois. Waste materials which cannot be processed at the Dolton facility are shipped to Rollins in Deerpark, Texas for incineration. Drums containing solid residuals are shipped to Safety-Kleen in Dolton to be cut open and scraped clean.

Waste filters are also generated on-site, as they are used to purify hazardous wastes as they are pumped into tanks. These filters are shipped to Rollins in Deerpark, Texas for incineration.

D. ENVIRONMENTAL SETTING

Geology

The uppermost soil material at the Chicago Recycle Center facility (which is present over 25-35 percent of the area) is the Carmi Member of Equality Formation. This material consists of largely bedded silt with some fine sand frequently laminated, and containing beds of clay of glacial lakes. This material overlies Wadsworth Till Member of the Wedron Formation, which is mostly gray clayey and silty clay till. This layer extends to a depth of 20 feet or more. Other glacial materials are found beneath this layer. The bedrock is Silurian dolomite and is encountered approximately 50 feet below ground surface.

2. Groundwater

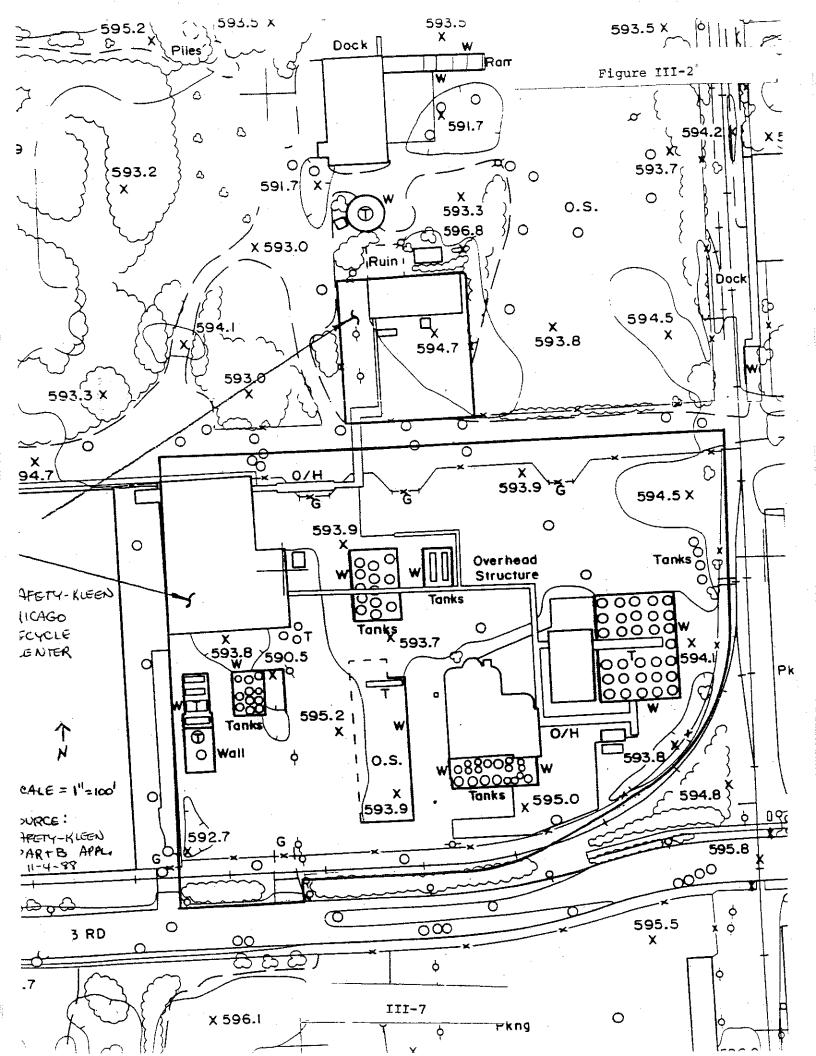
Groundwater in dolomite would tend to migrate eastward toward Lake Michigan. The top of the zone of saturation fluctuates seasonally five to ten feet below ground level (depending on the time of year and the amount of rainfall). Shallow groundwater would flow northward toward the south fork of the South Branch of the Chicago River.

(For groundwater analytical data see Appendix C).

3. Flood Plain and Surface Waters

The Chicago Recycle Center is not located within any 100 year floodplain. This facility does not conduct any on-site disposal of waste and is, therefore, not required to meet floodplain standards for disposal facilities. A topographic map showing the land elevation at the facility is included as Figure III-2.

The nearest surface water to the facility is the South Branch of the Chicago River, which is approximately $1\ 1/2-2$ miles north of the facility.



Source: Part B Application Date: November 4, 1988

TABLE III-1

IT SOLVENTS RECEIVED AT THE CHICAGO RECYCLE CENTER

Description

lowing spent halogenated solvents used in degreasing: loroethylene, trichloroethylene, methylene chloride, richloroethane, carbon tetrachloride, chlorinated arbons, spent solvent mixtures/blends used in ing, and still bottoms from the recovery of these olvents and spent solvent mixtures.

lowing spent halogenated solvents: tetrachloroe, methylene chloride, trichloroethylene, 1,1,1roethane, chlorobenzene, 1,1,2-trichloro-1,2,2roethane, orthodichlorobenzene, trichlorofluoro-, 1,1,2-trichloroethane, spent solvent mixtures and and the still bottoms from the recovery of these olvents and spent solvent mixtures.

lowing spent non-halogenated solvents: xylene, ethyl acetate, ethyl benzene, ethyl ether, methyl ketone, n-butyl alcohol, cyclohexanone, methanol, olvent mixtures and blends, and the still bottoms from overy of these spent solvents and spent solvents.

lowing spent non-halogenated solvents: cresols and acid, nitrobenzene, spent solvent mixtures and and still bottoms from the recovery of these spent; and spent solvent mixtures.

owing spent non-halogenated solvents: toluene, thyl ketone, carbon disulfide, isobutanol, pyridine, 2-ethoxyethanol, 2-nitropropane, spent solvent and blends, and the still bottoms from the recovery spent solvents and spent solvent mixtures.

iste that exhibits the characteristic of ignitability, not listed as a hazardous waste.

ste that exhibits the characteristic of corrosivity, ot listed as a hazardous waste.

ste exhibiting the characteristic of EP toxicity for t 100 mg/l or more.

TABLE III-1 (Continued)

CATEGORIES OF SPENT SOLVENTS RECEIVED AT THE CHICAGO RECYCLE CENTER

<u>Waste No</u> .	<u>Description</u>
D006	Solid waste exhibiting the characteristic of EP toxicity for cadmium at 1.0 mg/l or more.
D007	Solid waste exhibiting the characteristic of EP toxicity for chromium at 5.0 mg/l or more.
B000	Solid waste exhibiting the characteristic of EP toxicity for lead at 5.0 mg/l or more.
D009	Solid waste exhibiting the characteristic of EP toxicity for mercury at 0.2 mg/l or more.
K022	Distillation bottom tars from the production of phenol/acetone from cumene.
K029	Waste from the product steam stripper in the production of l,l,l-trichloroethane.
K030	Column bottoms or heavy ends from the combined production of trichloroethylene and perchloroethylene.
K048	Dissolved air flotation float from the petroleum refining industry.
K049	Slop oil emulsion solids from the petroleum refining industry.
K052	Tank bottoms (leaded) from the petroleum refining industry.
K085	Distillation or fractionation column bottoms from the production of chlorobenzene.
K086	Solvent washes and sludges, caustic washes and sludges or water washes and sludges from cleaning tubs and equipment used in the formulation of ink from pigments, driers, soaps and stabilizers containing chromium and lead.
K095	Distillation bottoms from the production of 1,1,1-trichloroethane.
K096	Heavy ends from the heavy ends column from the production of trichloroethane.

TABLE III-1 (Continued)

CATEGORIES OF SPENT SOLVENTS RECEIVED AT THE CHICAGO RECYCLE CENTER

<u>Waste No</u> .	Description
U001	Acetaldehyde
U002	Acetone
U003	Acetonitrile
U009	Acrylonitrile
UO19	Benzene
U031	1-Butanol
U037	Chlorobenzene
U043	Ethane, chloro-
U044	Chloroform
U051	Creosote
U052	Cresols
U055	Cumene
U056	Cyclohexane
U057	Cyclohexanone
U068	Methane, dibromo-
U069	Dibutyl phthalate
U070	o-Dichlorobenzene
U071	m-Dichlorobenzene
U072	p-Dichlorobenzene
U075	Dichlorodifluoromethane
U077	Ethane, 1,2-dichloro-
U078	l,1-Dichloroethylene
U079	1,2-Dichloroethylene
U080	Methylene Chloride
U083	1,2-Dichloropropane
U084	1,3-Dichloropropene
U107	Di-n-octyl phthalate
U108	1,4-Dioxane
U110	Dipropylamine
U1,12	Ethyl acetate
U113	Ethyl acrylate
U117	Ethyl ether
U118	Ethyl methacrylate
U121	Trichloromonofluoromethane
U124	Furan
U125	Furfural
U140	Isobutyl alcohol
U154	Methanol
U159	Methyl ethyl ketone
U161	Methyl isobutyl ketone

TABLE III-1 (Continued)

CATEGORIES OF SPENT SOLVENTS RECEIVED AT THE CHICAGO RECYCLE CENTER

<u>Waste No</u> .	<u>Description</u>
U162 U165 U169	Methyl methacrylate Naphthalene Nitrobenzene
U171	2-Nitropropane
U188	Pheno1
U191	2-Picoline
U196	Pyridine -
U210	Tetrachloroethylene
U211	Methane, tetrachloro-
U213	Tetrahydrofuran
U220	Toluene
U226	1,1,1-Trichloroethane
U227	1,1,2-Trichloroethane
U228	Trichloroethylene
U239	Xy1ene
U359	2-Ethoxyethanol

IV. <u>SOLID WASTE MANAGEMENT UNIT</u> DESCRIPTIONS AND RELEASE ASSESSMENTS

This section presents detailed descriptions and release assessments of each solid waste management unit identified during the PR and VSI. The descriptions include unit functional and physical descriptions, dates of operation, waste managed and release controls. The release assessments include history of releases and conclusions regarding the release potential to soil/groundwater, surface water, air, and regarding the potential to generate subsurface gas.

Any of the wastes listed in Table III-1 could conceivably be managed in any of the storage or process units described as SWMUs in this report. The method of storage and processing to be used for any particular waste stream is determined on an individual basis when the waste is received. Facility representatives could not provide a detailed list of wastes which are handled solely in any particular unit.

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Unit No: SWMU No. 1

Unit Name: Truck Station #1 (Photos 20, 21)

Unit Description: The unit is located directly west of Tank Farm #5.

> The unit is an existing covered dual-tanker load/unload structure on reinforced concrete. unit is 37 feet wide by 75 feet long with a 16-foot high roll-up door at each end. The entrance ramp slopes toward the center at 4 inches per 6 feet. The remaining pad slope is 1 inch per 8 feet. Wastes are transferred from Truck Station #1 to the main tank farm distribution station via overhead steel pipe. Pumps and flexible hoses associated with Truck Station #1 are located within secondary containment systems.

Permanent piping associated with the truck station is of continuous weld construction and the pipe connections are made using welded flanges. The concrete floor, curbs, and walls of Truck Station #1 provide impervious containment for any material

involved in a spill or leak from a tanker. The roof over the truck station prevents stormwater from being collected in the secondary containment system, and rain water run-on is prevented by a concrete curb around the truck station. Stormwater from the roof of Truck Station #1 is segregated to prevent contact with

any hazardous wastes or contaminated areas.

Stormwater from the roof drains of Truck Station #1 is handled as non-contact material and is discharged to

the storm sewer.

Age of Unit: This unit has been in operation since 1987.

This unit is presently active and there is no Date of Closure:

anticipated date of closure.

Hazardous and non-hazardous wastes are managed at this Wastes Managed:

unit.

Secondary containment includes concrete floor, curbs Release Controls:

and walls. The roof over the truck station prevents the occurrence of contaminated stormwater run-on and

run-off.

There is no documented history or visual evidence of History of Releases:

releases associated with this unit.

Conclusions: Soil/Groundwater: The release potential to the soil/

groundwater is low due to unit design.

<u>Surface Water</u>: The release potential to surface water

is low due to unit design.

Air: The release potential to the air is low as waste is generally contained during the loading/unloading

operations.

Subsurface Gas: The potential for the generation of

subsurface gas is low due to the unit design.

SWMU Nos. 2 & 3 Unit No:

Unit Name: Truck Station #2 (Photo 37)

Truck Station #3 (Photo 30)

Unit Description:

Truck Station #2 is located immediately west of Tank Farm #1. This truck station is 18.3 feet wide by 100 feet long. Truck Station #3 is located immediately east of Tank Farm #1, and is approximately 25.8 feet wide by 100 feet long. These two truck stations are existing facilities used for the loading and unloading of containers from truck trailers. Each truck station consists of an uncovered, reinforced concrete pull-through ramp and concrete pad. Each truck station is designed to hold two truck trailers during loading or unloading. The truck station concrete pads slope to a center sump at 1 inch per 16 feet, although the entrance ramp slope is steeper for both truck stations. The concrete floor, curbs, and walls of Truck Stations #2 and #3 provide impervious containment for stormwater and for any material involved in a spill or leak from a container located on a truck trailer.

These units have been in operation since 1987. Age of Unit:

Date of Closure: These units are presently active and there is no

anticipated date of closure.

Wastes Managed: Hazardous and non-hazardous wastes are managed at

these units.

Release Controls: Secondary containment includes concrete floor, curbs,

and walls.

History of Releases: There is no documented history or visual evidence of

releases associated with these units.

Conclusions: Soil/Groundwater: The release potential to the

soil/groundwater is low due to unit design.

Surface Water: The release potential to surface water

is low due to unit design.

Air: The release potential to the air is low as waste

is containerized during the loading/unloading

operations.

<u>Subsurface Gas</u>: The potential for the generation of

subsurface gas is low due to the unit design.

Unit No: SWMU No. 4

Unit Name: Container Storage Area #1 (Photos 13,14,15,16)

Container Storage Area #1 is located just west of Process Unit Description:

Building #2. The storage area consists of an uncovered, reinforced concrete pad with perimeter curbs. The

approximate dimensions of this area are 148.5 feet by 57.5 feet. The perimeter curbs on all four sides of the concrete pad are 6 inches wide and 6 inches high poured

reinforced concrete. Tank #199 (SWMU No. 5). a 7,600-gallon horizontal carbon steel waste storage tank, is located in this storage area. The concrete floor of this storage area slopes to a 2-foot wide trench running the entire length of the east side of the storage area. The trench slopes into a 540-gallon cistern. The secondary containment structure provides containment for Tank #199 and the stored containers. The storage capacity of this area is 180,850 gallons, equivalent to 3,150 55-gallon drums plus Tank #199. Containers are stored upright, on

pallets or not, depending upon how they are received. Containers are stored in triple-stacked double rows, with at least two-foot aisles between rows to allow access for

inspection.

Age of Unit: This unit has been in operation for approximately 7 years.

Date of Closure: This unit is presently active and there is no anticipated

date of closure.

Hazardous and non-hazardous wastes are stored at this unit. Wastes Managed:

Release Controls: Secondary containment consists of concrete pad with

perimeter curbs.

History of Releases: Safety-Kleen reported a spill of 20 gallons of mineral spirits bottoms oil outside the containment area of this unit (north of T-199) on 7/16/87. (See Pt. B app., Sec.

2). There was no visual evidence of release associated

with this unit.

Conclusions: Soil/Groundwater: Past release to the soil north of this unit has been documented. (See History of Releases above). This spill was reportedly due to a break in the transfer line and is not directly associated with SWMU #4.

> The release potential from the unit itself to the soil/groundwater is low due to the current unit design and the fact that all wastes managed are containerized.

<u>Surface Water</u>: The release potential to surface water is low due to unit design and all wastes managed are containerized. The nearest body of surface water is $1 \frac{1}{2}$ miles away.

Air: The release potential to the air is low as all wastes managed are containerized.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the unit design.

Unit No:

SWMU No. 5

Unit Name:

Tank #199 (Photo 12)

Unit Description:

Tank #199 is an existing 7,600-gallon horizontal carbon steel tank located in Container Storage Area #1. Tank #199 may be used to store waste, in-process, or product material as needed. The secondary containment structure of Container Storage Area #1 provides containment for Tank #199. Tank #199 is a RCRA-regulated tank. This tank has been emptied and decontaminated in anticipation of final closure.

Age of Unit:

This tank is approximately 15 years old.

Date of Closure:

This tank is expected to be closed by March 1, 1990.

Wastes Managed:

Hazardous and non-hazardous wastes have been stored in

this unit.

Release Controls:

Tank #199 is located in Container Storage Area #1 which provides secondary containment for this tank.

History of Releases:

There is no documented history or visual evidence of

releases associated with this unit.

Conclusions:

<u>Soil/Groundwater</u>: The release potential to the soil/groundwater is low as the unit has been emptied of waste material and decontaminated in anticipation of closure.

<u>Surface Water</u>: The release potential to the surface water is low as the unit has been emptied of waste material and decontaminated in anticipation of closure.

<u>Air</u>: The release potential to the air is low as the unit has been emptied of waste material and decontaminated in anticipation of closure.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low as the unit has been emptied of waste material and decontaminated in anticipation of closure.

Unit No: SWMU Nos. 6-18

Unit Name: Tank Farm #1 containing Tanks #102-#114 (Photo 11)

Unit Description: Tank Farm #1 is an existing facility located east of

Process Building #1. Tanks #100 and #101 are dedicated exclusively to the storage of product material and are separately contained from Tanks #102-#114. The total storage capacity of the waste tanks in Tank Farm #1 is 158,000 gallons. With the exception of Tanks #100 and #101, the tanks in Tank Farm #1 are used to store hazardous waste and are RCRA

regulated units. Tank Farm #1 is constructed of reinforced concrete with perimeter and internal dikes

to prevent migration of spillage, leakage, or contaminated stormwater. The existing dikes are constructed of reinforced concrete, and proposed dike upgrades will also be constructed of reinforced concrete. The existing and proposed containment

structures will be coated with an impermeable coating compatible with the organic materials handled within the storage and process units. A proposed upgrade to the Tank Farm #1 secondary containment system will add new containment structures to the tank farm. Tanks #105 through #114 in Tank Farm #1 will be separately

contained from Tanks #102, #103, and #104.

(See Table IV-1 for a unit description of each storage

tank in Tank Farm #1).

Age of Unit: This tank farm has been in operation since 1978-1980.

Date of Closure: Tanks #105 through #114 are presently active but are expected to be closed by March 1, 1990. Tanks #102 through #104 are presently active and there is no

anticipated date of closure.

Wastes Managed: Hazardous and non-hazardous wastes are stored in these

units.

Release Controls: Secondary containment consists of a reinforced

concrete pad with perimeter and internal dikes coated

with an impermeable coating.

History of Releases: There is no documented history or visual evidence of

releases associated with these units.

Conclusions: Soil/Groundwater: The release potential to the

soil/groundwater is low due to unit design.

<u>Surface Water</u>: The release potential to surface water

is low due to unit design.

<u>Air</u>: The release potential to the air is moderate to high due to the volatile organic constituents of the

wastes managed.

Subsurface Gas: The potential for the generation of

subsurface gas is low due to the unit design.

Unit No: SWMU Nos. 19-29

Unit Name: Tank Farm #2 containing Tanks #170-#180 (Photo 6)

Unit Description: Tank Farm #2 is an existing facility located directly

south of Process Building #1 and east of existing Tank Farm #3. This tank farm contains 11 stainless steel tanks with a total capacity of 55,030 gallons. Tanks in Tank Farm #2 are used or available to store waste, in-process or product material and, therefore, are RCRA regulated units. Tank Farm #2 is constructed of reinforced concrete with perimeter and internal dikes to prevent migration of spillage, leakage, or

contaminated stormwater. The existing dikes will be coated with an impermeable coating compatible with the

organic materials handled within the storage and

process units.

(See Table IV-2 for a unit description of each storage

tank in Tank Farm #2).

Age of Unit: This tank farm has been in operation since 1975.

Date of Closure: This tank farm is presently active and there is no

anticipated date of closure.

Wastes Managed: Hazardous and non-hazardous wastes are stored in these

units.

Release Controls: Secondary containment consists of a reinforced

concrete pad with perimeter and internal dikes coated

with an impermeable coating.

History of Releases: There is no documented history or visual evidence of

release from these units.

Conclusions: <u>Soil/Groundwater</u>: The release potential to the

soil/groundwater is low due to unit design.

Surface Water: The release potential to surface water

is low due to unit design.

Air: The release potential to the air is moderate to

high due to the volatile organic constituents of the

wastes managed.

Subsurface Gas: The potential for the generation of

subsurface gas is low due to the unit design.

Unit No: SWM

SWMU Nos. 30-35

Unit Name:

Tank Farm #3 containing Tanks #190-#195 (Photo 5)

Unit Description:

Tank Farm #3 is an existing facility located directly south of Process Building #1 and west of Tank Farm #2. The tanks in Tank Farm #3 are currently used to store wastewater prior to discharge, and are scheduled to be removed from service. After the removal of Tank Farm #3, process wastewater will be stored in Tank Farm #5 prior to disposal. These tanks are RCRA regulated units. The total storage capacity for Tank Farm #3 is 73,020 gallons.

(See Table IV-3 for a unit description of each storage tank in Tank Farm #3).

Age of Unit:

This tank farm has been in operation since 1970-1971. An extension was added in 1976.

Date of Closure:

This tank farm is presently active and a date of closure has not yet been established.

Wastes Managed:

Hazardous and non-hazardous wastewaters are stored in these units.

Release Controls:

Secondary containment consists of a reinforced concrete pad with perimeter and internal dikes coated with an impermeable coating.

History of Releases:

There is no documented history or visual evidence of release from these units.

Conclusions:

<u>Soil/Groundwater</u>: The release potential to the soil/groundwater is low due to unit design.

<u>Surface Water</u>: The release potential to surface water is low due to unit design.

<u>Air</u>: The release potential to the air is moderate to high due to the volatile organic constituents of the wastes managed.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the unit design.

Unit No: SWMU Nos. 36-56

Unit Name: Tank Farm #4 containing Tanks #1-#6, #11-#23,

and PCT #1 and PCT #2 (Photos 17, 18)

Unit Description: Tank Farm #4 is an existing facility located

immediately south of Process Building #2. This tank farm contains 19 stainless steel tanks with a total storage capacity of 106,000 gallons, as well as two carbon steel process tanks (PCT #1 and PCT #2). The stainless steel tanks in Tank Farm #4 may be used to store waste, in-process, or product material as needed, and therefore, are RCRA regulated units. Tank Farm #4 is constructed of reinforced concrete with perimeter and internal dikes to prevent migration of spillage, leakage, or contaminated stormwater. The existing dikes will be coated with an impermeable coating compatible with the organic materials handled within the storage and process units. These coatings

(See Table IV-4 for a unit description of each storage

tank in Tank Farm #4).

Age of Unit: This tank farm has been in operation since 1983.

Date of Closure: This tank farm is presently active and there is no

anticipated date of closure.

have not yet been applied.

Wastes Managed: Hazardous and non-hazardous wastes are stored in these

units.

Release Controls: Secondary containment consists of reinforced concrete

with perimeter and internal dikes which are proposed

to be coated with an impermeable coating.

History of Releases: Safety-Kleen reported a leak of 300 gallons of product

methylene chloride from a tank in TF #4. The leak was contained by the secondary containment system. (See Pt. B app., Sec. 2). There was no visual evidence of

release associated with this unit.

Conclusions: Soil/Groundwater: The release potential to the

soil/groundwater is low due to unit design.

Surface Water: The release potential to surface water

is low due to unit design.

<u>Air</u>: The release potential to the air is moderate to high due to the volatile organic constituents of the

wastes managed.

Subsurface Gas: The potential for the generation of

subsurface gas is low due to unit design.

Unit No: SWMU Nos. 57-83

Unit Name: Tank Farm #5 containing Tanks #30-#41B, #46A-#47B, and #51-#53B (Photos 22, 23)

Unit Description: Tank Farm #5 is a recently completed facility that has

only recently been used to store hazardous waste. This tank farm is located east-northeast of Process Building #2 and directly east of Truck Station #1. This tank farm includes 11 carbon steel tanks and 20 stainless steel tanks. Twenty-seven of the tanks in this tank farm may be used to store waste, in-process, or product material as needed, and therefore, these tanks are RCRA regulated units. Other tanks in this tank farm are dedicated to storage of in-process or product materials only. The total capacity of the waste tanks in Tank Farm #5 is 255,000 gallons. Tank Farm #5 is constructed of reinforced concrete with perimeter and internal dikes to prevent migration of spillage, leakage, or contaminated stormwater. The existing dikes are constructed of reinforced concrete, and will be coated with an impermeable coating

compatible with the organic materials handled within

the storage and process units.

(See Table IV-5 for a unit description of each storage

tank in Tank Farm #5).

Age of Unit: This tank farm has been in operation since 1987.

Date of Closure: This tank farm is presently active and there is no

anticipated date of closure.

Wastes Managed: Hazardous and non-hazardous wastes are stored in these

units.

Release Controls: Secondary containment consists of reinforced concrete

with perimeter and internal dikes coated with an

impermeable coating.

History of Releases: There is no documented history or visual evidence of

release from these units.

Conclusions: <u>Soil/Groundwater</u>: The release potential to the

soil/groundwater is low due to unit design.

<u>Surface Water</u>: The release potential to surface water

is low due to unit design.

<u>Air</u>: The release potential to the air is moderate to high due to the volatile organic constituents of the

wastes managed.

Subsurface Gas: The potential for the generation of

subsurface gas is low due to unit design.

Unit No: SWMU Nos. 84-85

Tanks PCT #3 and PCT #4 (Pollution Control Tanks) Unit Name:

(Photo 8)

Unit Description: PCT #3 and PCT #4 are two carbon steel process tanks

which are located outside at the southeast corner of Process Building #1. These tanks, just as PCT #1 and PCT #2, are a part of the facility's wastewater

treatment system. These tanks each have a

10,000-gallon capacity. These tanks are used to store

wastewater during the decanting process of the wastewater treatment system.

Age of Unit:

These tanks began operating in approximately 1984 or

1985.

Date of Closure:

These tanks are presently active and there is no

anticipated date of closure.

Wastes Managed:

Hazardous and non-hazardous wastewaters are stored in

these tanks.

Release Controls:

These tanks are situated on a concrete pad.

History of Releases:

There is no documented history or visual evidence of

release from these units.

Conclusions:

Soil/Groundwater: The release potential to the soil/groundwater is moderate to high due to the lack of secondary containment associated with these units.

Surface <u>Water</u>: The release potential to surface water is low as the nearest body of surface water is 1 1/2 miles away. Discharge from the wastewater treatment system is regulated by a permit issued by the Illinois EPA, Division of Water Pollution Control and by the Metropolitan Water Reclamation District of Chicago.

Air: The release potential to the air is moderate to high due to the volatile organic constituents of the wastes managed.

Subsurface Gas: The potential for the generation of subsurface gas is low due to unit design.

Source: Part B Application November 4, 1988 Date:

TABLE IV-1 TANK SCHEDULE - TANK FARM #1 AND CONTAINER STORAGE AREA #1

SWMU No.	Tank <u>Number</u>		Capacity (Gallons)	Normal Ass	igned Storage Use	RCRA <u>Regulated</u>
6	#102	SS/FB	12,500	Waste, In	Process Material, or Product	Х
7	#103(E11)	SS/DB	12,500	Waste, In	Process Material, or Product	X
8	#104(E12)	SS/CB	8,000	Waste, In	Process Material, or Product	X
9	#105(E10)	SS/FB	12,500	Waste, In	Process Material, or Product	X
10	#106(E8)	SS/FB	12,500	Waste, In	Process Material, or Product	X
11	#107(E6)	SS/FB	12,500	Waste, In	Process Material, or Product	X
12	#108(E4)	SS/FB	12,500	Waste, In	Process Material, or Product	Х
13	#109(E2)	SS/FB	12,500	Waste, In	Process Material, or Product	Χ
14	#110(E9)	SS/FB	12,500	Waste, In	Process Material, or Product	Х
15	#111(E7)	SS/FB	12,500	Waste, In	Process Material, or Product	X
16	#112(E5)	SS/FB	12,500	Waste, In	Process Material, or Product	X
17	#113(E3)	SS/FB	12,500	Waste, In	Process Material, or Product	: X
18	#114(E1)	SS/FB	12,500	Waste, In	Process Material, or Product	: X
SWMU No.	Tank <u>Number</u>	<u>Location</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA Regulated
	#100(FP2) #101(FP1)	Freon Dik Freon Dik		11,000	Freon Freon	
5	#199	Container Storage Area #1	CS/H	7,600	Waste	X

SS - Stainless Steel Material

CS - Carbon Steel Material CB - Cone Bottom Tank

OB - Dish Bottom Tank
B - Flat Bottom Tank
PB - Piggy Back (Double Tank)
H - Horizontal Tank

Part B Application November 4, 1988 Source: Date:

TABLE IV-2 TANK SCHEDULE - TANK FARM #2

SWMU No.	Tank <u>Number</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA <u>Regulated</u>
19	#170(OST6)	SS/CB	3,500	Waste, In Process Material, or Product	X
20	#171(0ST9)	SS/CB	3,095	Waste, In Process Material, or Product	Χ
21	#172(OST11)	SS/CB	5,335	Waste, In Process Material, or Product	X
22	#173(0ST13)	SS/CB	5,335	Waste, In Process Material, or Product	X
23	#174(OST7)	SS/CB	4,500	Waste, In Process Material, or Product	X
24	#175(0ST8)	SS/CB	3,095	Waste, In Process Material, or Product	X
25	#176(OST10)	SS/CB	5,335	Waste, In Process Material, or Product	Χ .
26	#177(0ST12)	SS/CB	5,335	Waste, In Process Material, or Product	X
27	#178	SS/CB	6,500	Waste, In Process Material, or Product	X
28	#179	SS/CB	6,500	Waste, In Process Material, or Product	X
29	#180	SS/CB	6,500	Waste, In Process Material, or Product	X

SS - Stainless Steel Material CS - Carbon Steel Material CB - Cone Bottom Tank

DB - Dish Bottom Tank FB - Flat Bottom Tank

PB - Piggy Back (Double Tank) H. - Horizontal Tank

Source: Part B Application November 4, 1988 Date:

TABLE IV-3 TANK SCHEDULE - TANK FARM #3*

SWMU <u>No</u> .	Tank <u>Number</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA <u>Regulated</u>
30	#190(OST1)	CS/H	8,300	Wastewater	χ
31	#191(0ST2)	CS/H	8,300	Wastewater	Χ
-32	#192(0ST3)	CS/H	14,400	Wastewater	X
33	#193(OST4)	CS/H	10,185	Wastewater	X
34	#194(0ST5)	CS/H	11,835	Wastewater	X
35	#195(OST17)	CS/H	20,000	Wastewater	x

^{*}Tank Farm #3 is scheduled to be removed in mid-1989

SS - Stainless Steel Material

CS - Carbon Steel Material

CB - Cone Bottom Tank

DB - Dish Bottom Tank FB - Flat Bottom Tank

PB - Piggy Back (Double Tank) H - Horizontal Tank

Source: Part B Application Date: November 4, 1988

TABLE IV-4 TANK SCHEDULE - TANK FARM #4

SWMU No.	Tank <u>Number</u>	Type of <u>Tank</u>	Capacity (Gallons)	Normal Assigned Storage Use	RCRA <u>Regulated</u>
36	#1(D1)	SS/DB	12,500	Waste, In Process Material, or Product	: X
37	#2(D2)	SS/DB	12,500	Waste, In Process Material, or Product	: X
38	#3(D3)	SS/DB	12,500	Waste, In Process Material, or Product	: X
39	#4(D4)	SS/DB	12,500	Waste, In Process Material, or Product	: X
40	#5(D5)	SS/CB	8,000	Waste, In Process Material, or Product	: X
41	#6	SS/CB	8,000	Waste, In Process Material, or Product	: X
42	#11(S1)	SS/CB	3,500	Waste, In Process Material, or Product	: X
43	#12(S2)	SS/CB	3,500	Waste, In Process Material, or Product	:. X
44	#13(S3)	SS/CB	3,500	Waste, In Process Material, or Product	: X
45	#14(\$4)	SS/CB	3,500	Waste, In Process Material, or Product	: X
46	#15(S5)	SS/CB	3,500	Waste, In Process Material, or Product	: X
47	#16(\$6)	SS/CB	3,500	Waste, In Process Material, or Product	: X
48	#17(S7)	SS/CB	3,500	Waste, In Process Material, or Product	: X
49	#18(\$8)	SS/CB	3,500	Waste, In Process Material, or Product	: X
50	#19(\$9)	SS/CB	3,500	Waste, In Process Material, or Product	: X
51	#20(S10)	SS/DB	1,000	Waste, In Process Material, or Produc	: X
52	#21(S11)	SS/DB	500	Waste, In Process Material, or Produc	t X
53	#22	SS/CB	3,500	Waste, In Process Material, or Produc	t X
54	#23	SS/CB	3,500	Waste, In Process Material, or Produc	t X
55	PCT#1	CB/FB	10,000	In Process Material	÷
56	PCT#2	CB/FB	10,000	In Process Material	

SS - Stainless Steel Material CS - Carbon Steel Material CB - Cone Bottom Tank

DB - Dish Bottom Tank
FB - Flat Bottom Tank
PB - Piggy Back (Double Tank)
H - Horizontal Tank

Source: Part B Application Date: November 4, 1988

TABLE IV-5
TANK SCHEDULE - TANK FARM #5

					
SWMU No.	Tank <u>Number</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA Regulated
57	#30Å	SS/PB	7,500	Waste, In Process Material, or Product	X
58	#30B	SS/PB	7,500	Waste, In Process Material, or Product	X
59	#31	SS/CB	15,000	Waste, In Process Material, or Product	X
60	#32	SS/CB	15,000	Waste, In Process Material, or Product	X
61	#33	SS/CB	15,000	Waste, In Process Material, or Product	: X
62	#34A g	SS/PB	7,500	Waste, In Process Material, or Product	: X
63	#34B	SS/PB	7,500	Waste, In Process Material, or Product	: X
64	#35A	SS/PB	7,500	Waste, In Process Material, or Product	: · X
65	#35B	SS/PB	7,500	Waste, In Process Material, or Product	. X
66	#36	SS/CB	15,000	Waste, In Process Material, or Product	. X
67	#37 A	SS/PB	7,500	Waste, In Process Material, or Product	: X
68	#37B	SS/PB	7,500	Waste, In Process Material, or Product	: X
69	#38	SS/CB	15,000	Waste, In Process Material, or Produc	: X
70	#39	CS/CB	15,000	Waste, In Process Material, or Product	t X
71	#40A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
72	#40B	CS/PB	7,500	Waste, In Process Material, or Produc	t X
73	#41A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
74	#41B	CS/PB	7,500	Waste, In Process Material, or Produc	t X
	#42	SS/CB	15,000	In Process Material	
	#43	SS/CB	15,000	In Process Material	
	#44	SS/CB	15,000	In Process Material	
	#45	SS/CB	15,000	In Process Material	
75	#46A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
76	#46B	CS/PB	7,500	Waste, In Process Material, or Produc	t X
77	#47A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
78	#47B	CS/PB	7,500	Waste, In Process Material, or Produc	t X

Part B Application November 4, 1988 Source: Date:

TABLE IV-5 TANK SCHEDULE - TANK FARM #5 (con't)

SWMU No.	Tank <u>Number</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA <u>Regulated</u>
	#48A	SS/PB	7,500	In Process Material	
	#48B	SS/PB	7,500	In Process Material	
	#49A	SS/PB	7,500	In Process Material	
	#49B	SS/PB	7,500	In Process Material	
	#50	SS/CB	15,000	In Process Material	
79	#51	CS/CB	15,000	Waste, In Process Material, or Produc	t X
80	#52A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
81	#52B	CS/PB	7,500	Waste, In Process Material, or Produc	t X
82	#53A	CS/PB	7,500	Waste, In Process Material, or Produc	t X
83	#53B	CS/FB	7,500	Waste, In Process Material, or Produc	t X
	#54	SS/FB	20,000	Product	
	#55	SS/FB	20,000	Product	
	#56	SS/CB	15,000	In Process Material	
	#57A	SS/PB	7,500	In Process Material	
	#57B	SS/PB	7,500	In Process Material	
	#58	SS/CB	15,000	In Process Material	
	#59	SS/FB	20,000	Product	
	#60	SS/FB	20,000	Product	
	·				

SS - Stainless Steel Material CS - Carbon Steel Material

CB - Cone Bottom Tank DB - Dish Bottom Tank

FB - Flat Bottom Tank
PB - Piggy Back (Double Tank)
H - Horizontal Tank

TABLE IV-6 TANK SCHEDULE - TANKS PCT #3 AND PCT #4

SWMU No.	Tank <u>Number</u>	Type of Tank	Capacity (Gallons)	Normal Assigned Storage Use	RCRA <u>Regulated</u>
84	PCT#3	CB/FB	10,000	In Process Material	
85	PCT#4	CB/FB	10,000	In Process Material	
	<u>.</u>			•	

SS - Stainless Steel Material
CS - Carbon Steel Material
CB - Cone Bottom Tank
DB - Dish Bottom Tank
FB - Flat Bottom Tank
PB - Piggy Back (Double Tank)
H - Horizontal Tank

Unit No:

SWMU No. 86

Unit Name:

Distillation Unit L1 (Photo 29)

Unit Description:

The distillation unit is the LUWA thin film evaporator designated as Ll. This unit was previously located in Process Building #1, but has been moved to Process Building #2. The Ll unit is used to reclaim most types of waste received at the facility and is generally the first step in the process. The Ll has a nominal process capacity of 1,000 gallons per hour. The distillation process generates a residual material called still bottoms. These still bottoms are shipped off-site for burning for energy recovery or

re-refining, reclamation or re-use as oils.

Age of Unit:

This unit is approximately 12-15 years old. The column was replaced in 1986.

Date of Closure:

This unit is presently active and there is no anticipated date of closure.

Wastes Managed:

Hazardous and non-hazardous wastes are processed in

this unit.

Release Controls:

This unit is situated on a concrete floor. The floor is fitted with a sump system which is designed to contain releases from the process units.

History of Releases:

There is no documented history or visual evidence of release from this unit.

Conclusions:

<u>Soil/Groundwater</u>: The release potential to the soil/groundwater is low due to the indoor location and the containment system in Process Building #2.

<u>Surface Water</u>: The release potential to surface water is low due to the indoor location and the containment system in Process Building #2.

<u>Air</u>: The release potential to the air is low due to the indoor location. Emissions from this unit are regulated by a permit issued by Illinois EPA, Division of Air Pollution Control.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the indoor location and the containment system in Process Building #2.

Unit No: SWMU Nos. 87-89

Unit Name: Liquid-Liquid Extraction Units E1-E3 (Photos 2, 26)

Unit Description: There are three liquid-liquid extraction units at the facility. They are designated El, E2, and E3, and

they have capacities of 600, 1,800, and 125 gallons per hour, respectively. El is located inside the east side of Process Building #1. This unit has a 10 contactor design. E2 is located inside Process Building #2 and has a 15 contactor design. E3 was located inside the southeast corner of Process Building #1 and has a 5 contactor design. The

components of a neutralized mixture are generally separated by liquid-liquid extraction. Several other wastes received at the facility, including aqueous

solutions of n-methyl pyrrolidone (NMP), a non-regulated material, are also separated by

liquid-liquid extraction. A liquid-liquid extraction is used to separate one component of a mixture from the mixture by taking advantage of the different solubilities of the mixture components in an

extraction solvent.

Age of Unit: El is approximately 8 years old, E2 is approximately 6

years old, and E3 is approximately 10 years old.

Date of Closure: El and E2 are presently active and there is no

anticipated date of closure. E3 has been

decommissioned and is presently located in the yard

north of 42nd Street.

Wastes Managed: El (as was E3) is used to process non-hazardous

waste. E2 is used to process hazardous and

non-hazardous waste.

Release Controls: These units are situated on concrete floors which are

fitted with a sump system which is designed to contain

releases from process units.

History of Releases: There is no documented history or visual evidence of

release from these units.

Conclusions: Soil/Groundwater: The release potential to the

soil/groundwater is low due to the indoor locations of

El and E2 and the containment systems in Process

Buildings #1 and #2, respectively.

Surface Water: The release potential to surface water is low due to the indoor locations of El and E2 and

the containment systems in Process Buildings #1 and #2, respectively.

Air: The release potential to the air is low due to the indoor locations. Emissions from these units are regulated by a permit issued by Illinois EPA, Division

of Air Pollution Control.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the indoor locations of . El and E2 and the containment systems in Process

Buildings #1 and #2, respectively.

Unit No: SWMU Nos. 90-95

Unit Name: Fractionation Units F1-F6 (Photos 1, 3, 9, 27, 28)

Unit Description: There are six fractionation units at the facility.

The columns are multiple-stage fractionation columns and are designated Fl through F6. Fl is presently

located inside the southeast corner of Process

Building #1, but this unit will be re-located outside the east side of Process Building #1. The tower structure of F2 is located outside the east side of Process Building #1. F3 is located inside Process Building #2. F4 is located inside the east side of Process Building #2. F5 is located inside the east side of Process Building #1. F-6 was formerly located

inside the east side of Process Building #1, but it has been decommissioned and is presently located outside in the yard south of 42nd Street. F1-F5 are fractional distillation columns and F6 is a simple distillation column. F1 is a tray column with 17

trays. F2 is a tray column with 50 trays. F3 is a tray column with 30 trays. F4 is a combined tray and packing column with an equivalent of 50 trays. F5 is a packed column equivalent to 2 trays. F6 is a packed

column equivalent to 1 tray. Various types of materials can be separated from other organic

materials contained in the same crude waste feedstock by fractionation. The fractionation columns are used to process most of the waste types received at the facility. A particular waste may be processed using the LUMA or one of the fractionation columns, or using

the LUWA and one of the fractionation columns in sequence, depending on the waste composition and

solids content.

Age of Unit: F1 is approximately 20 years old, F2 is approximately 9 years old, F3 and F4 are approximately 6 years old,

F5 and F6 are approximately 8 years old.

Date of Closure: F1 through F5 are presently active and there is no anticipated date of closure. F6 is no longer active.

Hazardous and non-hazardous wastes are processed in

units F1 through F5. F6 was used to process

non-hazardous waste.

Wastes Managed:

Release Controls: F1 and F3 through F5 are situated on concrete floors

which are fitted with a sump system which is designed

to contain releases from process units. F2 is

situated outside on a concrete pad.

History of Releases: There is no documented history or visual evidence of

release from these units.

Conclusions:

<u>Soil/Groundwater</u>: The release potential to the soil/groundwater is low for Fl and F3 through F5 due to the indoor locations and the containment systems in Process Buildings #1 and #2. The release potential for F2 is low to moderate due to the outdoor location and the lack of a containment system.

<u>Surface Water</u>: The release potential to surface water is low for Fl and F3 through F5 due to the indoor locations and the containment systems in Process Buildings #1 and #2. The release potential for F2 is low as the nearest body of surface water is 1 1/2-2 miles away.

Air: The release potential to the air is low for Fl and F3 through F5 due to the indoor locations. The release potential for F2 is low to moderate due to the outdoor location. Emissions from all of these units are regulated by a permit issued by Illinois EPA, Division of Air Pollution Control.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the indoor locations of F1 and F3 through F5, as well as the containment systems in Process Buildings #1 and #2, and the concrete pad associated with F2.

Unit No: SWM

SWMU No. 96

Unit Name:

Neutralization Unit (Photo 4)

Unit Description:

The neutralization unit is located on the east side of Process Building #1. This unit is used for in-line neutralization and has a 1,500-gallons per hour throughput capacity. The facility uses approximately 400 gallons of caustic solution per day in the

neutralization process.

Age of Unit:

This unit is approximately 7-8 years old.

Date of Closure:

This unit is presently active and there is no anticipated date of closure.

Wastes Managed:

Acidic wastes including bulk shipments of a mixture of dimethyl acetamide (DMAC), acetic acid, and water are neutralized on a batch basis or in-line as part of the process train. This unit is used to process

non-hazardous waste only.

Release Controls:

This unit is situated on a concrete floor which is fitted with a sump system which is designed to contain releases from process units.

History of Releases:

There is no documented history or visual evidence of release from this unit.

Conclusions:

<u>Soil/Groundwater</u>: The release potential to the soil/groundwater is low due to the indoor location and the containment system in Process Building #1.

<u>Surface Water</u>: The release potential to surface water is low due to the indoor location and the containment system in Process Building #1.

<u>Air</u>: The release potential to the air is low due to the indoor location. Emissions from this unit are regulated by a permit issued by Illinois EPA, Division of Air Pollution Control.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low due to the indoor location and the containment system in Process Building #1.

Unit No: SWMU Nos. 97-100

Unit Name: Container Accumulation Areas C1-C4 (Photos 7, 10, 19,

25)

Unit Description: There are four satellite accumulation areas for

containers at this facility. C1 is located outside on the west side of Tank Farm #2. C2 is located outside on the west side of Truck Station #2. C3 is located inside Process Building #2. C4 is located inside on the south end of Truck Station #1. C3 is used to accumulate laboratory wastes as well as used samples of in-process or product material. C1, C2 and C4 are used to collect small amounts of waste as they are generated, such as waste from hose drippings. When a drum is filled, it is moved from the satellite

accumulation area to Container Storage Area #1.

Age of Unit: These units have been in operation since 1988.

Date of Closure: These units are presently active and there is no

anticipated date of closure.

Wastes Managed: Hazardous and non-hazardous wastes are accumulated in

these areas.

Release Controls: C1 and C4 are located on a concrete pad. C2 is

located on a concrete pad with a shallow dike. C3 is located on a concrete floor which is fitted with a sump system which is designed to contain releases.

History of Releases: There is no documented history or visual evidence of

releases from these units.

Conclusions: Soil/Groundwater: The release potential to the soil/groundwater is low to moderate for C1, C2 and C4 as the units are located on concrete pads (C2 is

as the units are located on concrete pads (C2 is fitted with a shallow dike). The release potential for C3 is low due to the indoor location and the

containment system in Process Building #2.

<u>Surface Water</u>: The release potential to surface water is low for C1, C2 and C4 as the units are located on concrete pads (C2 is fitted with a shallow dike). The release potential for C3 is low due to the indoor location and the containment system in Process

Building #2.

<u>Air</u>: The release potential to the air is low for Cl through C4 as the wastes in these units are

containerized and C3 is located indoors.

<u>Subsurface Gas</u>: The potential for the generation of subsurface gas is low as Cl, C2 and C4 are located on concrete pads (C2 is fitted with a shallow dike), and

C3 is located indoors.

Unit No:

SWMU Nos. 101-102

Unit Name:

Laboratory Waste Container (Photo 24)

Unit Description:

Laboratory wastes are accumulated in 2-gallon containers in the quality control laboratory and in the main laboratory. These wastes are generated as the result of laboratory analyses which are performed on waste, in-process, and product materials. When the laboratory containers are filled, they are emptied into the drums located in satellite accumulation area

C3.

Age of Unit:

These units have been in operation since 1988.

Date of Closure:

These units are presently active and there is no anticipated date of closure.

Wastes Managed:

Hazardous and non-hazardous wastes are accumulated in

these units.

Release Controls:

The laboratory containers are used for temporary accumulation only. They are located adjacent to laboratory sinks.

History of Releases:

There is no documented history or visual evidence of

releases from these units.

Conclusions:

Soil/Groundwater: The release potential to the soil/groundwater is low due to the indoor location of

these units.

Surface Water: The release potential to surface water

is low due to the indoor location of these units.

Air: The release potential to the air is low due to

the indoor location of these units.

Subsurface Gas: The potential for the generation of subsurface gas is low due to the indoor location of

these units.

V. SUMMARY OF SUGGESTED FURTHER ACTIONS

EVIDENCE OF RELEASE	NO	NO N	No	Yes	No	No	NO	No	No	No	No
SUGGESTED FURTHER ACTION	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time.	Sample soil just north of unit for organics to determine if hazardous constituents have been released.	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time.	No further action is suggested at this time. Consider installation of adequate secondary containment.
OPERATIONAL DATES	1987-present	1987-present	1987-present	approx. 1983-present	approx. 1975-present	approx. 1978-present	1975-present	approx. 1970-present	1983-present	1987-present	approx. 1984-present
UNIT NAME	Truck Station #1	Truck Station #2	Truck Station #3	Container Storage Area #1	Tank #199	Tank Farm #1	Tank Farm #2	Tank Farm #3	Tank Farm #4	Tank Farm #5	Tanks PCT #3 & PCT #4
UNIT NO.	_	2	က	4	ഹ	6-18	19-29	30-35	36–56	57-83	84-85

V. SUMMARY OF SUGGESTED FURTHER ACTIONS (continued)

UNIT NO.	UNIT	OPERATIONAL DATES	SUGGESTED E	EVIDENCE OF RELEASE
. 8	Distillation Unit	approx. 1975-present	No further action is suggested at this time. Monitor compliance with DAPC Permit.	ON
87-89	Liquid-Liquid Extraction Units	approx. 1980-present	No further action is suggested at this time. Monitor compliance with DAPC Permit.	NO
90-95	Fractionation Units	approx. 1970-present	No further action is suggested at this time. Monitor compliance with DAPC Permit. Consider installation of containment system for F2.	ON
96	Neutralization	approx. 1982-present	No further action is suggested at this time. Monitor compliance with DAPC Permit.	ON.
97-100	97-100 Satellite Container Accumulation Areas	iner 1988-present Bas	No further action is suggested at this time. Consider installation of secondary containment at these areas.	O _N
101-102	101-102 Laboratory Waste Containers	1988-present	No further action is suggested at this time.	No
AOC A	Area south of Tank Farm #3 and Tank Farm #4.2		Sample soil for organics to determine if hazardous constituents have been released.	Yes
A0C B	Area west of Container Storage Area #1		Sample soil for organics to determine if hazardous constituents have been released.	Yes

VI. REFERENCES

<u>Files</u>

USEPA Region V
Illinois EPA Division of Land Pollution Control
Illinois EPA Division of Water Pollution Control
Illinois EPA Division of Air Pollution Control

Facility

Part B Permit Application dated November 4, 1988 Information submitted by facility during VSI

<u>Miscellaneous</u>

Correspondence from Illinois EPA Public Water Supplies Correspondence from Illinois State Water Survey Conversation with Illinois State Geological Survey (Bill Dixon)

RECEIVED
- 8 MAR 1990
IEPA/DLPC

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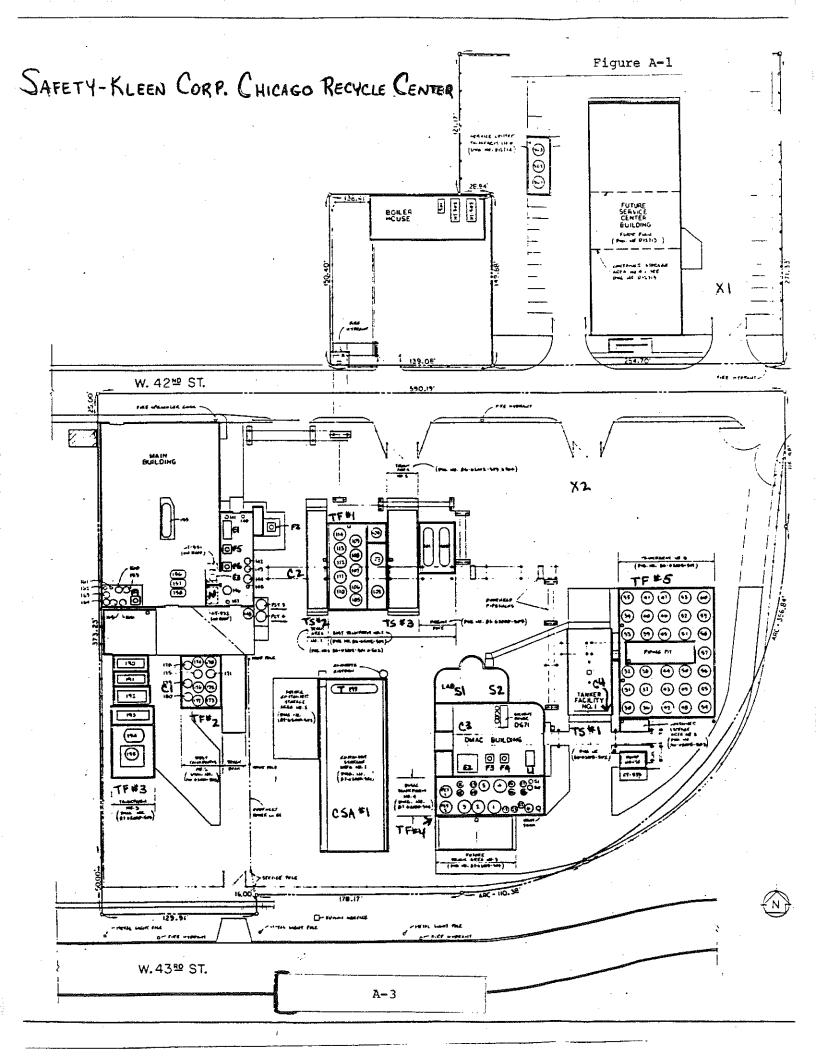
ATTACHMENT A SWMU LOCATION MAP



SWMU Location Map Key

Truck Station #2 Truck Station #3 Container Storage Area #1 Tank #199 Tank Farm #1 Tank Farm #2 Tank Farm #3 Tank Farm #5 Tank Farm #5 Tanks PCT #3 and PCT #4 Distillation Unit Liquid-Liquid Extraction Units Fractionation Units Neutralization Unit Satellite Accumulation Areas	TS #1 TS #2 TS #3 CSA #1 T199 TF #1 TF #2 TF #3 TF #4 TF #5 PCT 3 and PCT 4 L1 E1-E3 F1-F6 N C1-C4
Laboratory Waste Containers	S1 and S2

E3 and F6 were formerly located at the areas designated above. These units have been decommissioned and are now located at the areas designated as X1 and X2, respectively. Note:



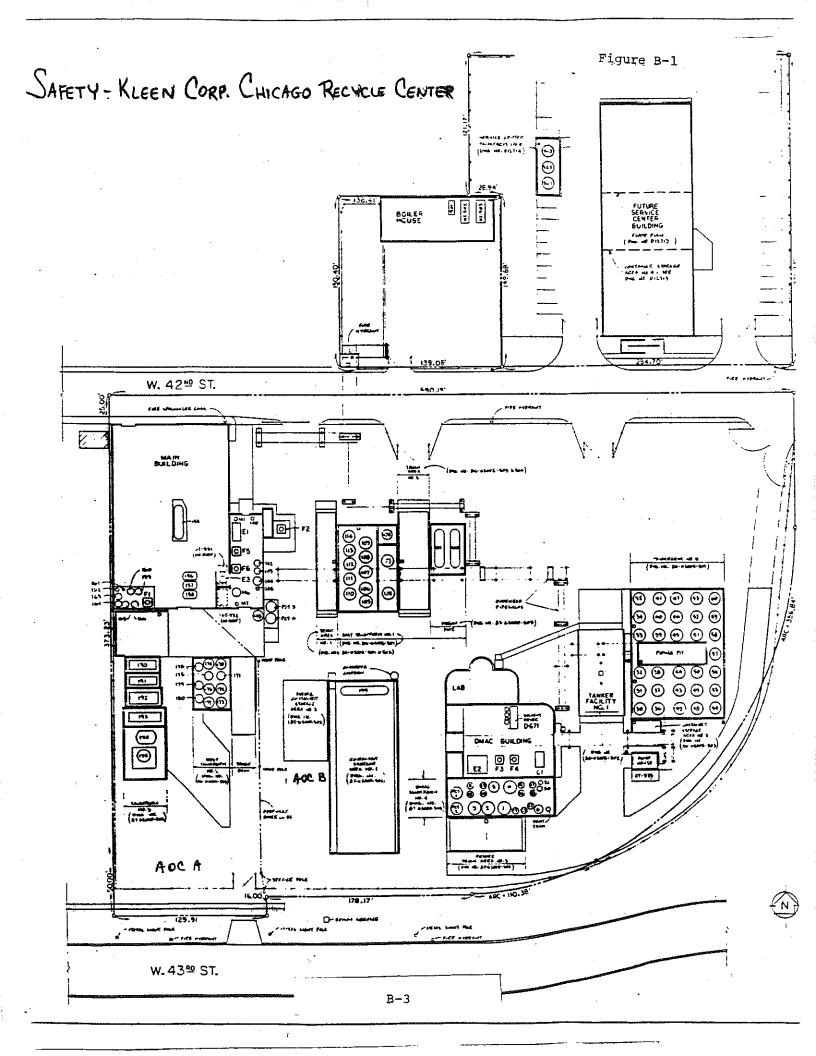
ATTACHMENT B AREAS OF CONCERN

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Areas of Concern

The areas of concern at Safety-Kleen Chicago Recycle Center are primarily reported spills which have occurred outside of contained areas. The first area of concern is an area south of Tank Farm #3 and Tank Farm #4. Past inspection reports from Illinois EPA Land Division files indicate that open drums containing waste material and rain water were observed in storage in this area on September 9, 1981. A spill of a semi-solid waste material was observed in this area on October 10, 1982. The location of this area is shown in Figure B-1 as AOC A.

The second area of concern is the area on the west side of Container Storage Area #1. Safety-Kleen documented a spill of 20 gallons of freon which occurred on July 22, 1987. Waste material was released onto an uncontained area and contaminated soil was excavated at that time. The location of this area is shown on Figure B-1 as AOC B.



ATTACHMENT C ANALYTICAL DATA

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

SAMPLE NUMBER : D975147

SAMPLING POINT DESC. : CHICAGO/181A 4401 5 ASHLAND

SUBMITTING SOURCE # : 031600002

SITE # :

DATE COLLECTED: 890814 TIME COLLECTED: 0920

SAMPLING PROGRAM : TH

COLLECTED BY : JAMES SHADLE

DELIVERED BY : UPS

UG/E : 1.0K

COMMENTS : THMS

FUNDING CODE : PW30

AGENCY ROUTING : --

UNIT CODE :

AM TYPE CODE : DPWS

SAMPLE PURPOSE CODE : 1 REPORTING INDICATOR : B

MATE RECEIVED : 890818 .AB OBSERVATIONS : 2 THM TIME RECEIVED : 1000

RECEIVED BY : D V

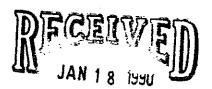
TRIP BL SAM# : 0975148

SUPERVISORS INITIALS : JTH

34716 DICHLOROBENZENE(TOTAL)

NOTE : K = LESS THAN VALUE

32106	CHLOROFORM	UG/L : 15
132101	DICHLOROBROMOMETHANE	UG/L : 7
132105	CHLORODIBROMOMETHANE	UG/L : 4
132104		UG/L : 1.0K
	METHYLENE CHLORIDE	UG/L : 1.0K
	1,1-DICHLOROETHYLENE	UG/L : 1.0K
13 96	1,1-DICHLOROETHANE	UG/L : 1.0K
134546	TRANS-1,2-DICHLOROETHYLENE	UG/L : 1.0K
'34531	1,2-DICHLOROETHANE	UG/L : 1.0K
134506	1,1,1-TRICHLOROETHANE	UG/L : 1.0K
'32102	CARBON TETRACHLORIDE	UG/L : 1.0K
139180	TRICHLOROETHYLENS	UG/L : 1.0K
34475	TETRACHLOROETHYLENE	UG/L : 1.0K
34301	CHLOROBENZENE	UG/L : 1.0K



ILL. E.P.A. - D.L.P.C. STATE OF ILLINOIS

WATER PURIFICATION DIVISION

WATER PURIFICATION LABORATORY

B 89

B 89

COMPREHENSIVE CHE....CAL ANALYSIS Oct. 4

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TOWN Chicage Township NAME NAME NAME AVERONITY Blueprint BLEVETON SOR DATE DRULLED 1915 COLLECTON CONTRIBUTAL CLAY SORTH BATADAN, STATA Filling Clay, yellow Hardpan, gravelly Clay, yellow Hardpan, gravelly Clay, blue Gravel and Boulders Clay, blue Gravel and Boulders Clay, blue Gravel and Boulders Clay, blue Gravel Hardpan, gravelly Clay, blue Gravel Hardpan, gravelly Clay, blue Gravel Hardpan Limestone Limestone Jissure Limestone Limestone Jissure Limestone Jissure Jissure	9	Map No. 16 R. 1435	39		th Ste Thickness Depth	Feet In. Feet In.	33 4 4 2 3 3 6 4 2 3 3 3 6 4 2 3 3 3 6 4 2 3 3 3 6 4 2 3 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 3 3 6 4 4 3 6 4 4 4 3 6 4 4 4 4	adez No. 165].
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County Cook T.-DRILL RECORD

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*Horth Side Rosk Tumel Project			

COMPANY Metropolitem Senitery Dist.

FARE #DB-71-13 (72)

DATE DRILLED JUNG-ANGUST 1971

COUNTY NO.

AUTHORITY

ELEVATION

LOCATION #-BE SV

COUNTY COOK

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TOWN Chicago TOWNSHIP	FARM AUTHORITY Blueprint ELEVATION 693 COLLECTOR D	M. Biter jug	Filling Clay and gravel Boulders, grave limestone	Blueprint: Pla	.··	County Cook

1 Maois Geological Survey, Urbans. 32.34N/ME

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ILLINOÏS GEOLOGICAL SURVEY, URBANA

ENCINEERING BORINGS	Thickness	Tep	Detton
I			
WATER Loose blk org SILT, (sludge), occ sand, trace wood Gry broken LIMESTONE Gry dolomitic LIMESTONE, some clay partings Gry dolomitic LIMESTONE, occ clay partings vertical fracture noted			10.5 24.0 26.0 29.0 34.0
Typed by Warrenville			
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City of Chgo. Dept. of Pub. W. W. 35th St. Bridge No. 10/66 Company	Wks. 18. 35-1 10. 26666		
LOCATION SE, SE, NW COUNTY COOK		32-39N-14E	571-
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OWNSHIP No.	Poncu stre care	Na. BIRATA	Filling Clay, yellow Glay, soft blue Glay, hard blue Oravel and boulders Limestone, loose Limestone	Blueprint: Plan and Section 55th Street Tunnel.	Month and a second	County Gook TDRILL RECORD	

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Depth Feet. Map No. 1 Įa, Thickness Feet 18 DATE DRILLIED /927 TOWNSHIP Soth St. and Iron St. FARM Chgo.Pub.Wks. AUTHORITY Blueprint: 1 BTRATA County Gook COLLECTOR ž

Index No. 1632

2 Illinois Geological Survey, Urbana. 32 -37, T.-DRILL RECORD (80819—614—7-84)

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32-39N-14B

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DATE DRILLED 4-5 Bulber

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MLINOIS GEOLOGICAL FURVEY, UMBANA

Pub.	TOWN Chicago Townshir COMPANY Chgo-Pub-Wks-Dept. No. 1.	ATE DRILLED 1913 th elda 35th	Thickness Thickness Feet 1	yellow hard blue ts hard, blue hard, boulders and estone one	Plan and Section Showing Tunnel.	-		Index No. 1632
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ILLINOIS GEOLOGICAL SURVEY, URBANA

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Surface material, sand, etc. Limestone Shale Limestone Shale Limestone Sandy shale, finaluding streaks of shale and sandstone Limestone Shale Limestone Shale Limestone Sandy shale White sandstone Hard sandstone Hard sandstone Hard sandstone Limestone Hard sandstone Soloft sandstone Hard sandstone Limestone Limestone Limestone Shale			57 564 584 584 584 1020 1020 1100
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* 3755 S. Racine			

COMPANY

J. P. Miller Artesian Well Co.

FARM

White Eagle Brewery

BOATE DRILLED

MAY 1913

AUTHORITY

COMPANY

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	Thickness	Top	Bottom
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т совиту но. 1658		100'S of 37th St. 11 14 14 14 14 14 14 14 14 14 14 14 14	
J. P. Miller Co. South Side Brewery 1896	Company : 5931	120' W Halsted & 100' S of 37th St. COOK	
COMPANY FARM Date drilled	AUTHORITY	LOCATION	

Formerly Jung Brewery

URBANA	
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Total d	spth 8" Inside Dismeter 0-530' 5" dismeter inserted cesing	1 0 10°		1600
aft.	* pipe - 510' down			•
COMPANY FARM DATE DRILLED AUTHORITY	S. B.Geiger Co. Derling & Co46th St.Plant No.	1655		
ELEVATION LOCATION COUNTY	580' S line, 1925' W line SW COOK			1 2

6 of T R. 14 E Suc.	Thieliness Dapth		2000 2000 2000 2000 2000	1000	185 65 1250 1370	205 1575 rb		29	
FOWN (Cage (WNSHIP COMPANY Armour (Stock Yards) FARM Armour & Co (North "Bidé AUTHORITY Wool house) SLEVATION COLLECTOR OBA DATE DRILLED 1910 CONFIDENTIAL. 1850' S line, 2040' W line of SW	. COUNTY POS 28 days	dlay or drift	Limestone Bhale	sandston Diulsh	ke, fautly r ater vein ne	Potsdam sandstone, water vein	Diameter: 16" at top 12" at bottom	Static water level 215' Pumping level 230' when pumpir at 1400 gallons per minute	

County GOOK
T.—DRILL RECORD

Index No. 170

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Illinois Geological Survey, Urhans. 5-

n. 14	Thickness Dapib	Foet In. Peet In.	100000 100000 1000000 10000000 11111111	Index No. 1705 5-58N-142
TOWN OF TO CHANGE TOWNSHIP COMPANY PROKETS AVELTINGLE TARM ATMOUT & OO. (Stooke Yards) AUTHORITY TO COLLECTOR OBA DATE DRILLED CONFIDENTIAL. 2180'S line, 1650' W line of SW		No. CULLINY CO. CASURATA	Clay or drift Limestone Shale, blue Limestone St. Peter's sandstone Limestone Potsdam sands Limestone 154" at top 154" at bottom casing: 831' of 10" pipe Static water level: 275pp Pumping level 230' when pumping 420 gallons per minute.	County COOK TDRILL RECORD

Index No. 1700 Illinoia Geological Survey, Urbana.

R. 14 E	150		SW : 1 : 1 Thickness Depth	n. Feut	227 227 270 270 290 140 1000 360 1360 1561 1581		94 \$4		Index No. 1705
COMPANY NW COT. Of POWET NOUSE	RITY	COLLECTOR OBA DATE DRILLED CONFIDENTIAL	2,65' S line, 1460' W line of	No. COLLY NO. STANTA	Clay or drift Limestone Shale Limestone St. Peter's sandstone Limestone Potsdam sandstone	Diameter at top: 174" at bottom: 134"	Static water level: 225' Pumping level 360' when pumping 979 gallons per minute.		County GOOK T.—DRILL RECORD

Illinola Geological Survey, Urbana.

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Map No. 11	Beet Inches		300 H=14E
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TOWNSHIP TOW			COOK 1 C pt () f : : -
TOWN GREEN COMPANY ACTOR AUTHORITY ELLEVATION COLLECTOR CONFIDENTALLI			County T. DRILL RECORD

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2	Thickness Depth	Feet In. Feet In	R.		 2001	36	-	٧	S .	. 2013 6				. ;		1	*					
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TOWN OF GRAFIE COMPANT CORT AUTHORITY A PLANTON COLLECTOR CONTIDENTIAL		-	Burrage,		L'Americano					- Massored dep	10 Z					 			- 1			

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ILLINOIS GEOLOGICAL SURVEY, URBANA

	Thinkness	T	1
Surface sand, gravel Idmestone Shele Idmestone Sand shale and sandstone (caves) Caring reck, probably shale and limestene Sand shale Sand shale Sand shale	2 8 3 8 3 2 2 8 3 2 2 8 3 2 2 8 3 2 2 2 2		2 8 4 2 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
6" hole Casing: 61' from drift to limestone Static level 300'	•		
Casing: 12° 0-61' 10° 0-300' 8° 0-544' 6½ 0-1030' 5-5/8° easing down in hole, Setting uncertain 5-5/8° air line from surface to 267'			

8. B. Ceiger Artesian Well Co. Derling & Co.42nd St. Plante. March 1913 Company 2030' H: line, 310' W line of HV COOK DATE DRILLED AUTHORITY ELEVATION FARM LACATION COUNTY COMPANY

5-36K-14E

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ILLINOIS GEOLOGICAL SURVEY, URBANA

ENCINEERING BORING	Thiskness	T.	Bottem
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			<u>د</u>
gravel & Wood Loose gry brn SILT, tr clay & sand,			•
organic matter noted			8.5
Tough gry br silty CLAY, tr c-f			13.0
1 20			1
sand & f gravel			18.0
Hard gr silty CLAY, tr c-f sand &			23.5
m-f gravel			51.0
va			
fragments & tr clay			26.0
Fractured LIMESTONE			. 57.0
Eyped by Warrenville Logs of 36 borings filed at NE Ill City of Chicago Dept. of Pub. Wks., NO ENVELOPE NY Stockyard Redevelopment	Office Bur.	of Eng.	
NTY NO.	26565	. '	
пиневиту Сощрапу			
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SILT			φ γ
Very tough br gr silty CLAY, occ c-f			10.5
Ity G			18.0
4 £ T			25.5
ty.			29.0
Tr m-I gravei Hard gr clayey SILT, occ c-f sand,	L L		6
m-f gravel Broken LIMESTONE FRAGMENTS & c-f			
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Typed by Warrenville			
Logs of 36 borings filed at NE Ill City of Chicago Dept. of Pub. Wks.,	Office Bur.	of Eng.	
f Chicago DPW ard Redevelopme	SY-12		
Mark nation -1/68 · · · COUNTY NO. 26566	26566		

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AUTHORITY ELEVATION LOCATION COUNTY

ILLINOIS GEOLOGICAL SURVEY, URBANA

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ILLINOIS GEOLOGICAL SURVEY, URBANA

Studied by P. M. Busch, 1/52 FERISTOGRAM SYSTEM Gravel & little sand, dol- omitio, claysy, graylah brown SHLURIAM SYSTEM Historian Series			
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COUNTY COOK TOLK CONC. TO A 451 AL.		6, 204. 138	

ILLINOIS GEOLOGICAL SUNVEY, URBANA

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Dolomite, partly argillaceous yellowish gray, fine to medium Shale, dolomitio, yellowish green to green; dolomite, argillaceous, yellowish	, w		455
to green to gray, fine to stum			465
to yellowi o medium dolomita	<u>ب</u>		1,70
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ellowish gray, h brown, fine; olomitio, green,		······································	•
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tion Ight yellowish to coarse	65		620
lowish gray,	N		625
fine to coarse. Descret formetion	50.		730
te, sandy, yellowish to pale yellowish fine to coarse	8		750
te, partly sandy, pele wish brown, fine to m, some orange specks	2		760
Milasger Well Drig. Co. Prod. 45	Leta st.	- 11	Stk Yds

ILLINOIS GEOLOGICAL SURVEY, URBANA

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Platteville formation			
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Dolomite, pale yellowish		. •	
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Thietmes			t. 53		Q -	N 10	₹.	75	56 10 545 8	
Brok	Dolomite, yellowish gray to pale yellowish brown, fine to medium, few brown shale surfaces. (sample floats)	0.004	Dolomite, cherty, light gray, pink, fine to coerse shale partings, sandy, green, weak	CAMBRIAN SYSTEM Trempealegu formation Dolomite, sandy, light gray to light yellowish gray, fine to medium: few green	shale partings; little sandstone at base, light yellowish gray, coarse, compact Sandstone, light gray, fine to coarse, angular, incoh-	erent; dolomite, sendy, light yellowish gray, some pink, fine to coarse. Dolomite, sandy, light yello lsh gray, some pink, fine		fine to	Followish gray, fine to orse I	

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ILLINOIS GEOLOGICAL SURYET, UNDANA	*		
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tic, dolomitic, gray			
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Bran	Top	Potton
ellowish		1560
fine to ver nt; little		
fine to	·	1570
yellowish gray, fine to coarse, incoherent		1580
andstone, partly dolomitic yellowish gray, fine to coarse, incoherent		1590
•0		1600
Man Claire formation Dolomitio, sandy, argillaceous, dark grayish brown, fine to medium; siltstone, dolo- mitio, yellowish gray to grayish brown, compact		1605
	1	\$
Mileger well brig. co. from upun	04. Sta 10	7 C

OUNTY COOK

		٤	Distross	3	1	
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Disseter	of well: 10"					
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COMPANY PANN DATE DRILLED AUTHORITY ELEVATION COUNTY	J. P. Hiller Melson Worris Co. county 1901 Company SE NW COOK	. č	1606	2-38N-14E	7	

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		Thinkness	ž	1
Surface material Limestone Shale Limestone "Cave", probably Limestone Sandstone Limestone	material be be probably shale be	2217 293 385 360 160 17.4	25.50 25.50	2888893355 288889355 2788
These is Poter ser present	is no mention here of the St. sendstone but I believe it is t though not noted in the record			
Diameter:	8" bottom			
				·
COMPANY FARM DATE DHILLED AUTHORITY ELEVATION	J. P. Hiller Melson Horris Co. NO. Hey-July 1898 COUNTY NO. Company SE M	1605		
COUNTY	COOK		5-30N-14E	-14E

No. The No. ORIGINAL 900	Thickness Depth	Feet In. Feet In.		Fical Survey, Urbana	
TOWN OR BEEN TOWN COMPANY SECON TARGET SECON TARGET SECON SE		0	Marie Son Sire	County T-Dritte record	A Land Mary and Mary

	6	•	Depth	Feet In.	3 4 5	0 N	0.000000 0.000000000000000000000000000		 -
A. Map No.	m **	-0et 1902	Thickness	Feet In.	90	250	88828		# No. 1700
Pack ing	let Well Do	DATE DRILLED JELY		-	gravel, etc.	rial, probably			opal 4
ON The Board	SHOOK IS ORITY J.P. MAI LTION	CONFIDENTIAL PAGE			Surface, sand Limestone Shale	Linestons Bandstons Onving mater	4000000	5, 70/c	T GOOK PRILL RECORD
Ç. 8 €	AUTH	TOO	3	-					County T DF

47	7 E. S.		-		Depth Flat In.	555	553 955	1005 1350 1440	1640 1878 2000		2008	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		20X-14B
onia .	47 T	₩		Place	Thickness	in C			200 238 1288						Index No.
ago (rownship	companySwift & Co. No. Newarm Union Stook Yards No. 1	AUTHORITY J.P.M. [Mer (Hog house)	BA &	& 35' N of 42nd	No. A. H. 24. STRATA	-	Limestone Limestone	Cave Limestone Sand, shale	•	56. 4" of 10" caring aboutout	Depth			GT	County TDRILL RECORD

5-36N-14E

Cown Cuitong, rownship and state of a state	8	b		4	i i	•					·					
was Unicage Townshif B. Ash and Union Stock Yards No. 2 T THE TOWNSHIP THE	-	_				285	880 995	1300	1665 1780	1840 1875 2000	•		1979			
own Chicage Township and Swift & Co. No. Nan Union Stock Yards No. 2 orthorive J.P.Miller avarion nilector CBA Dars Driller avarion nilector CBA Dars Driller Coff (186 818 18 18 18 18 18 18 18 18 18 18 18 18	N	æ —								-						
own Cunicage rownship Man Union Stock Yards No. Ordhon Stock Yards No. Ordhon Stock Yards No. Ordhon Stock Yards No. Ordhon Stock Yards No. Interven CBA Darm Darmined 1900 Ordhost Stock Yards No. Ordhost Stock Yards No. Sand Braid Limestone Sand Limestone Sand Limestone Sand Limestone Sand Caving rook (965-1100) #7'/o' casing for cock Abandonded Caving rook (965-1100) #7'/o' casing for cock Sand Caving rook (965-1100)				li	Feet	960	326	305 300	65	60 35 125				 _		
ច្ច ≤ ១០០ ផ្តី !!	TOWNSHI	Jwift & Co. No. Ion Stock Yards No. J.P.Miller	CBA DATE	of 42nd Place & 425' E.		Sand, gravel, clay Limestone	Limestone	Limestone	Limestone Shale	Linestone Shale Sand	ng rook (Abandonded	om CBA & Bull.3 house)		Only a Resident	

Illinois Geological Survey, Urbana,

County COOK
T.-DRILL RECORD

Index No.

170**6** 5-38N-14E

Majo 38 collector CBA DATE DRILLED
CONFIDENTIAL NOV.-Feb. 1896
350' W of Loomis St. & 100' S. of 41st St TOWN TOWN LOWNSHIP COMPANY SWIFT & CO. No. FFARM Union Stock Yards No. AUTHORITY J.P. Miller BLEVATION

1	Amazono. C. E. A. L.	Thickness	16414	ie (1	Depth
<u>.</u>		Peet	In.	Feet	Ë
	Surfece meterial	9		00	
	inestone	000		90 a	
	Shale	259		557	
	Limestone	319		876	
	Sandstone	89		965	
	Limestone	468		1433	
	Sandstone, very hard	134		1567	
	ime sto	168		1735	
	Shale, "sticky"	115		1850	
	Sandstone	168	6	2018	6
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-	72' of 10" casing			,	
	Abandoned				
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T.-DRILL RECORD Cook County

Index No. 1700

5- 38N-1.4E

URBANA
SURVEY, (
GEOLOGICAL
ILLINOIS (

	Thietmess	Top	Petter
Surface material Limestone Shale Limestone Sandatone Shale, sandy "Caving" material, for most part shale Limestone	205. 200. 200. 200.		38328888 E
*As shown on driller's log. This well despend by Swift & Company, 1907 Sandy lime Sand (hard) Sand (soft) Sand (hard)			1435 1520 1520 1614
They were in the shale a short distance at 1614 but it gives only that fact, not the depth.			
"220' N 42nd Flack and 450' E of Ashlan			
COMPANY J. P. Miller & Co. FARE Darling & Co. NO. DATE DRILLED MOVEMBER 1897 COUNTY NO. AUTHORITY COMPANY	1653		

SSE NEW

ELEVATION LOCATION COUNTY

ILLINOIS GEOLOGICAL SURVEY, URBANA

Fertili	Fertilizer Well	Thickness	T.	
Clay, sand Limestone Shale	sand, gravel one	72 233 285	305	72 305 590
sandstone Sandstone Limestone Shale Sandstone		730 200 80 1180 139 (590 1320 1520 1600 1780	1320 1520 1600 1780 201316#
Total L	Depth			2019
Depth o	of casing 72;			·
COMPANY FARM DATE DRILLED AUTHORITY ELEVATION LOCATION COUNTY	J.P. Miller Swift and Company (1896-1900 Swift & Co. (1878) (1891) 5931 2510' N line, 325' W line of COOK	3 1609 NW	371-N8E-5	37.

Sec. Map No.17 Feet 558 880 960 83 North Boiler House Union Stock Yards Foet COMPANYW. H. Gray and Brother FFAIIM SWIFT and Co. CONFIDENTIALFOR Soapstone Limestone Lime a tone Limestone Sandstone 1280' N 11ne Sand COLLECTOR Clay ELLIVATION

County Cook

T,--DRILL RECORD

Pi

ILLINOIS GEOLOGICAL SURVEY, URBANA

1625 į Total Depth (Electric log) Electric log filed. Section gauge filed. # Part Fluid level:

5-38N-14E 1135'E line, 220'H line, of HE cook Power House 39th 8t. January 1956 comm Electric log from Co. DATE DRELLED AUTHORITY LOCATION **ELEVATION**

company J.P. Miller Art. Well 60.

F. 14E

COMPANY J.P. Miller Art. Well 60.

FARM Swift & Co., Poultry Direction

DATE DHILLED JULY 1946

AUTHORITY Driller's LOG

COLLECTOR

Clay and fill Broken shale and gravel Lime gray hard Blue shale Lime hard Shale Lime hard Shale Lime hard Sand, white, soft & hard Lime, hard Lime, bard 13" well, surface to 29' Water at 140, 4 baller Main supply at 905 to 945' HERMING THE	Clay and fill Broken shale and gravel Lime gray hard Blue shale Lime hard Shale Lime hard Shale Lime hard Shale Lime hard Crevice Lime hard Sand, white, soft & hard Lime, hard 13" well, surface to 29" Water at 140, 4 bailer Water at 140, 205 to 945" Example at 905 to 945" Example at 905 to 945" Sount Cool: Sand, white	I		Thickness	3	Dayth	
and fill on shale and gravel gray hard shale hard hard hard , white, soft & hard , hard supply at 905 to 945' shard shard of the state of the same of	y and fill ken shale and gravel e gray hard e shale le hard le hard lo ie ha	ź	Strata	F84	, ,	Fee	
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ENGINEERING BORING	Thkkness	Tg.	Bottom
В-3	•		
Dense blk CINER & Crushed stone FILL		-	5.0
bik diner 6			8.0
blk SANITARY LANDFILL,			,
paper, roots, leaves & wood			14.0
bik ciner & BRICK FILL			01
Loose bik SANITAKY LANDKill, nair		;	24.0
& br sill			
clay, tr sand, gravel & org			2 0 0
matter			. 07
			0.84
r 6110			48.0
gr sandy clayey SILT,		-	
limestone fragments			52.0
Gr LIMESTONE			o. 42
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Typed by Warrenville			
Logs of 3 borings filled at NE III Office		of Eng.	

COMPANY	City of	City of Chicago DPW	DPW			
FANK	Storage	Garage		MĢ.	B-3	
DATE DRILLED	11/11			COUNTY NO.	26567	
AUTHORITY	Company					
ELEVATION	594.5	G. L.				
LOCATION	NE, SE,	MS				
COUNTY	COOK					6-38N-14E
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SE NE (42nd and Ashland) Company AUTHONITY ELEVATION LOCATION COUNTY

	Thickness	14	1
GEOLOGICAL TOPS from Samples Studied by H. M. DuBois			
STEM	55	0	55
	360	55	415
Maquoketa, shale, yellowish brown, dolomitic	105	415	520
color, subcrystalline to crystalline St. Peter Sandstone white rounded	340	520	860
uertz grain	125	860	985
gray, crystalline	290	985	1275
Potsdam, sundstone, white, fine to coarse, well rounded, quartz grains	415	1275	1690
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COMPANY J. P. Miller & Co. FARM Sulzberger (Now Wilson Co.) No. C DATE DRILLE 1913 AUTHORITY COMPANY LECATION SE NE (42nd and Ashland) SOUNT	1620	6-38N-14E	97

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Gray dolomite		695	795	
Dark gray dolomite with a little				
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Gray dolomite		810	855 55	
St. Peter Sandstone				
A mixture of white sand and gray				

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See Sample Study and description of insoluble residues by Q.E. Needball if file
soluble residues by Q.E. Needbal

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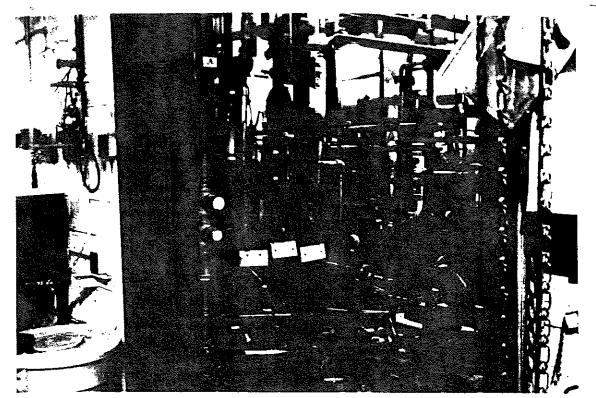
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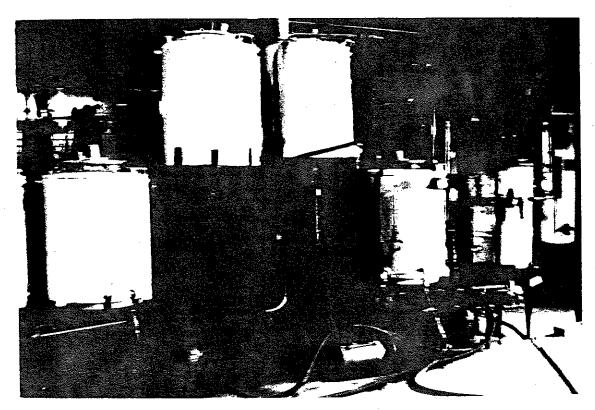
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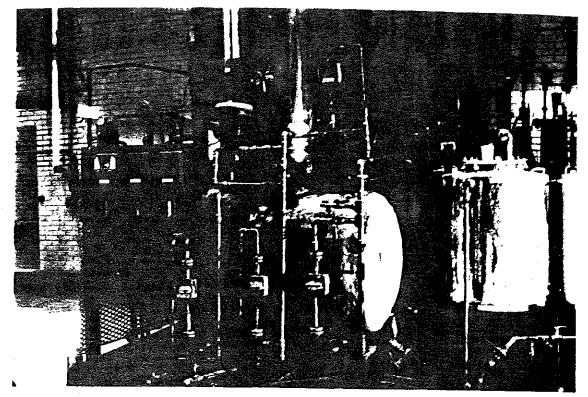
ATTACHMENT D VSI PHOTOGRAPH LOG



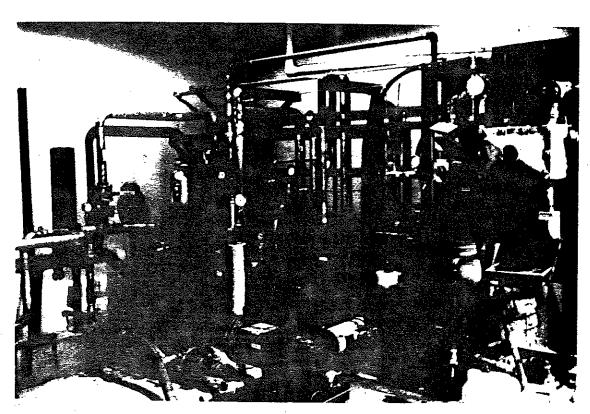
ograph 1: Looking east at Fractionation Unit F1 (SWMU No. 90) located in Process Building #1.



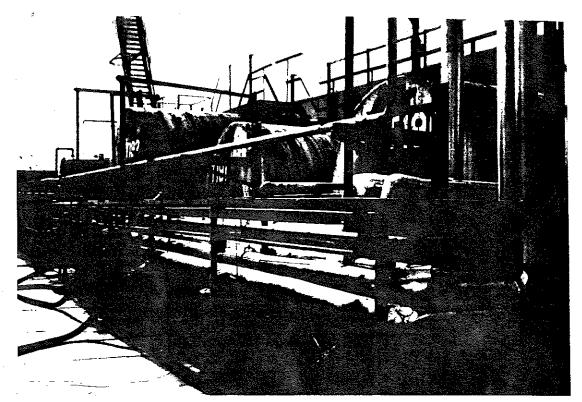
Ograph 2: Looking west at Liquid-Liquid Extraction Unit El (SWMU No. 87) located in Process Building #1.



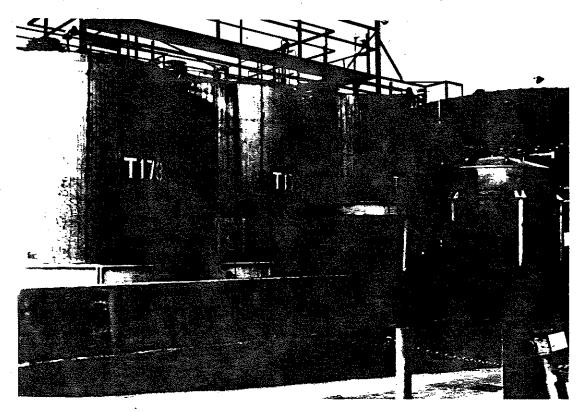
Photograph 3: Looking west at Fractionation Unit F5 (SWMU No. 94) located in Process Building #1.



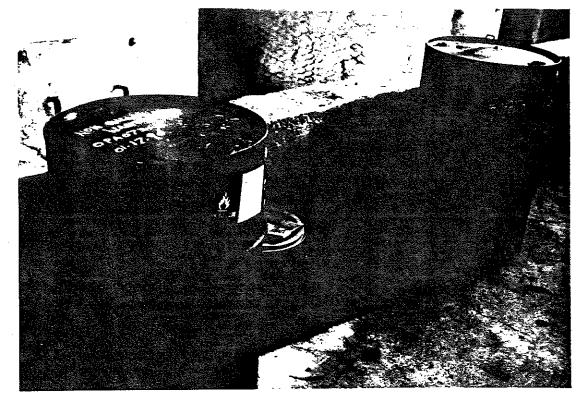
Photograph 4: Looking northwest at Neutralization Unit (SWMU No. 96) located in Process Building #1.



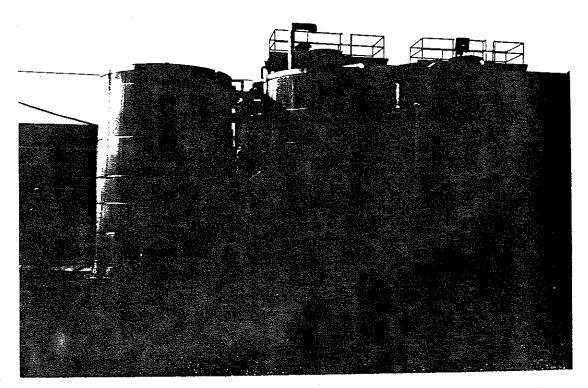
aph 5: Looking southwest at Tank Farm #3 (SWMU Nos. 30-35), showing concrete perimeter dike.



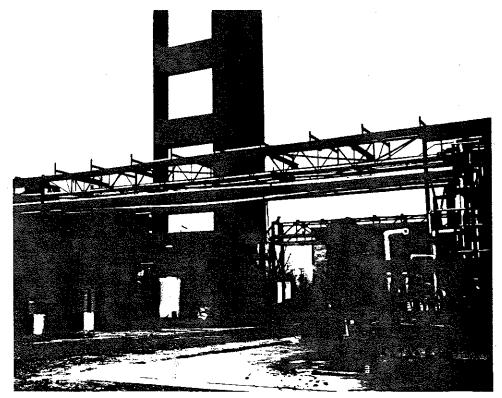
aph 6: Looking west at Tank Farm #2 (SWMU Nos. 19-29), showing concrete perimeter dike.



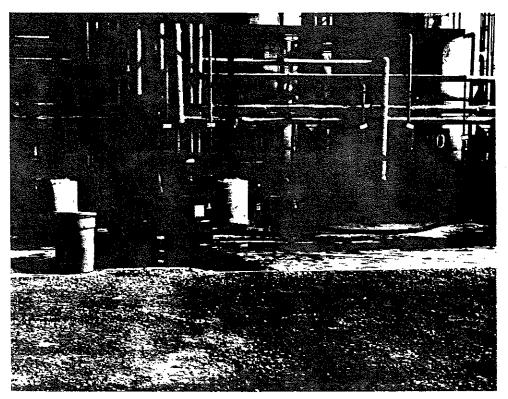
ph 7: Looking east at Satellite Accumulation Area Cl (SWMU No. 97), located on the west side of Tank Farm #2. Note drums placed on concrete pad.



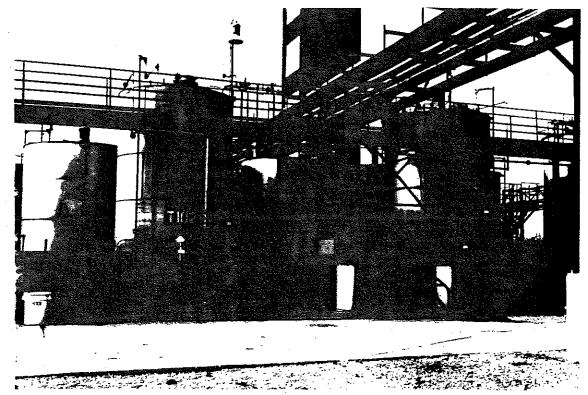
Looking west at Tanks PCT #3 and PCT #4 (SWMU Nos. 84-85), located just southeast of Process Building #1. Note tanks situated on concrete pad.



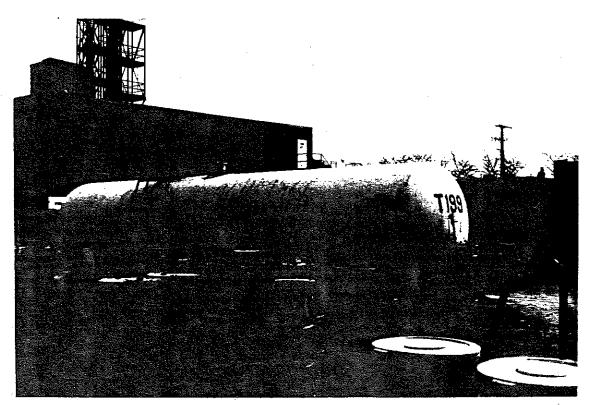
Looking northwest at Fractionation Unit F2 (SWMU No. 91) located on the east side of Process Building #1.



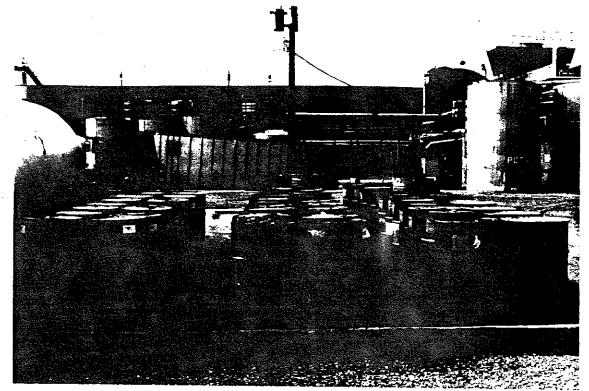
Looking east at Satellite Accumulation Area C2 (SWMU No. 98) located on the west side of Tank Farm #1. Note drums are placed on concrete pad with shallow dike.



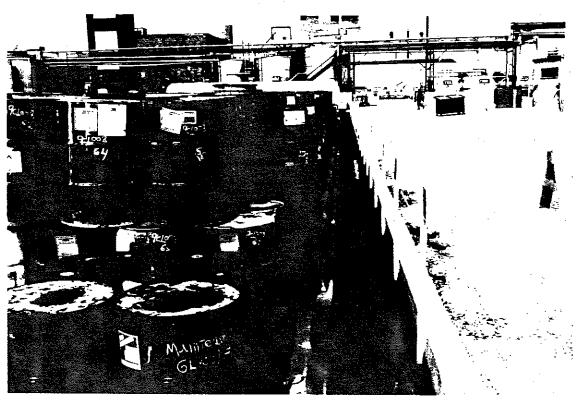
Photograph 11: Looking west at Tank Farm #1 (SWMU Nos. 6-18), showing concrete perimeter dike.



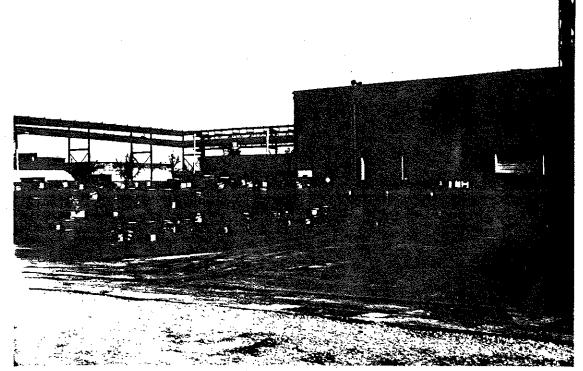
Photograph 12: Looking southeast at Tank #199 (SWMU No. 5) which is located in Container Storage Area #1.



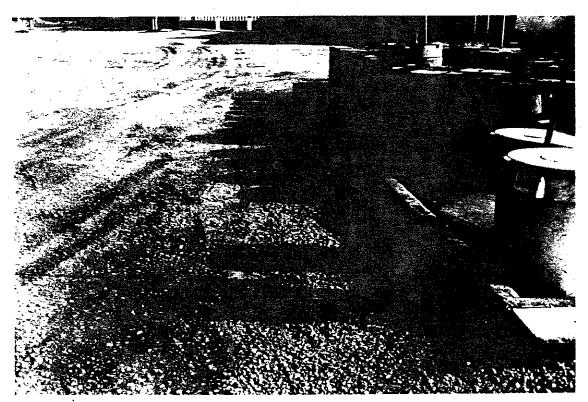
Photograph 13: Looking west at Container Storage Area #1 (SWMU No. 4), showing concrete pad and curb.



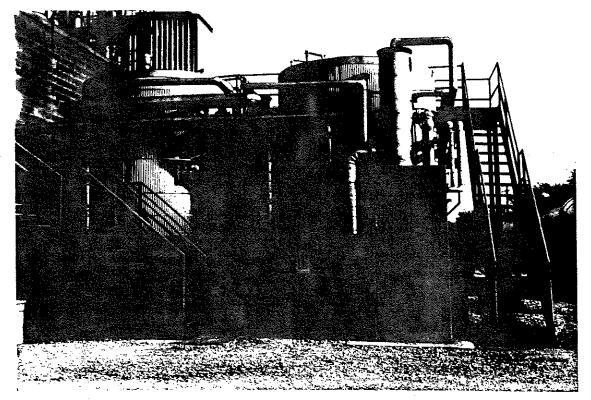
Photograph 14: Looking north at Container Storage Area #1 (SWMU No. 4), showing concrete trench which runs along the east side of the unit.



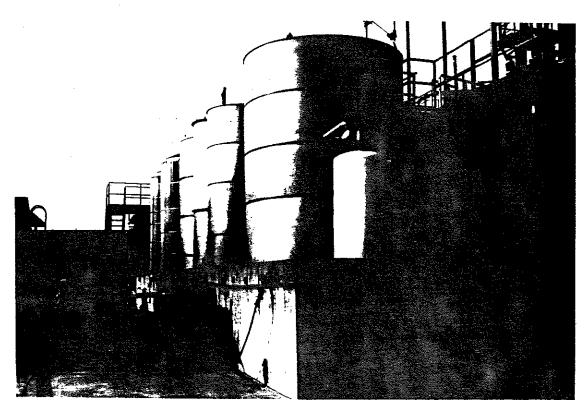
Photograph 15: Looking northeast at Container Storage Area #1 (SWMU No. 4), showing concrete pad.



Photograph 16: Looking east at area just north of Container Storage Area #1 (SWMU No. 4), where a spill of mineral spirits bottoms oil was documented by the facility.



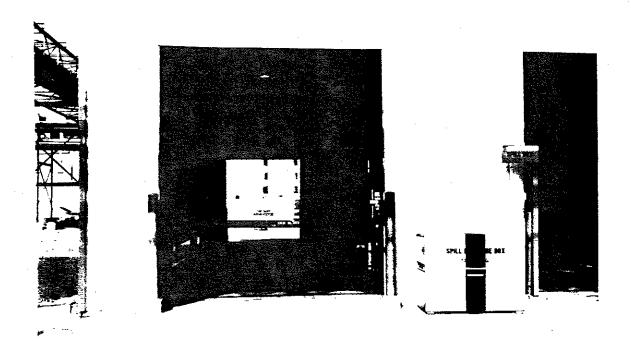
Photograph 17: Looking east at Tanks PCT #1 and PCT #2, (SWMU Nos. 55-56), located in Tank Farm #4. Note concrete perimeter dike.



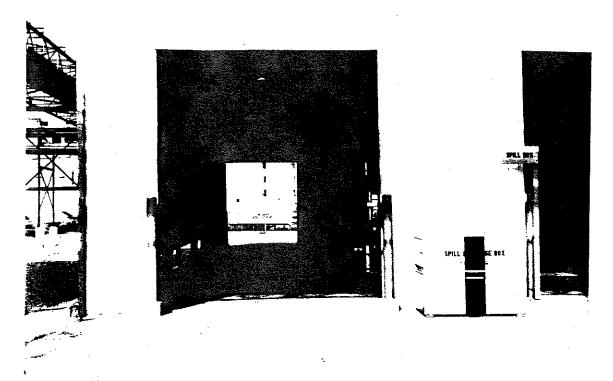
Photograph 18: Looking west at Tank Farm #4 (SWMU Nos. 36-56), showing concrete perimeter dike.



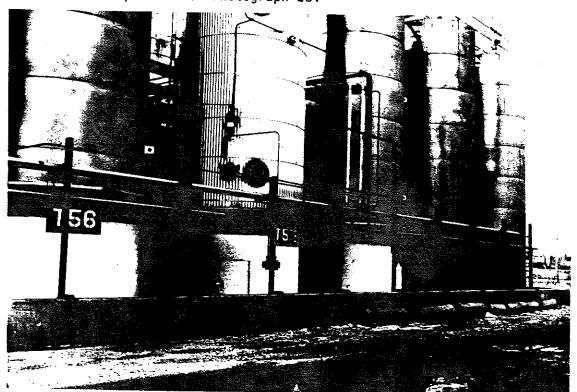
Photograph 19: Looking east at Satellite Accumulation Area C4 (SWMU No. 100) located on the south end of Truck Station #1. Note drums are placed on concrete pad.



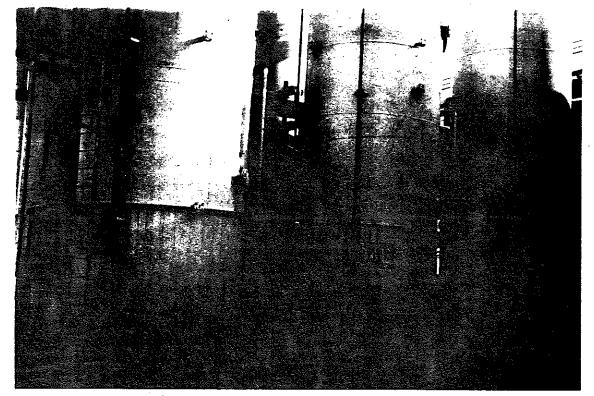
Photograph 20: Looking north at Truck Station #1 (SWMU No. 1), showing concrete pad with concrete curbs.



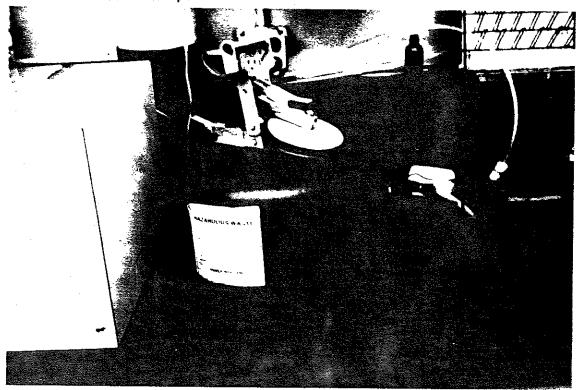
Photograph 21: Duplicate of Photograph 20.



Photograph 22: Looking northwest at Tank Farm #5 (SWMU Nos. 57-83), showing concrete perimeter dike.



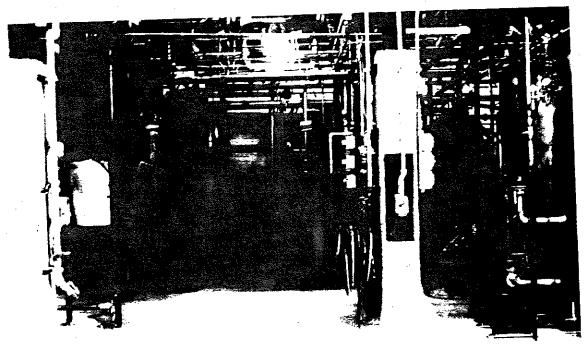
Photograph 23: Looking southeast at Tank Farm #5 (SWMU Nos. 57-83), showing concrete perimeter dike.



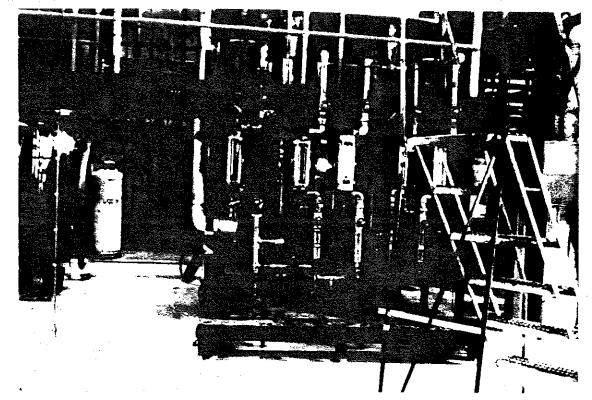
Photograph 24: Laboratory Waste Container (SWMU No. 101) located in Main Laboratory.



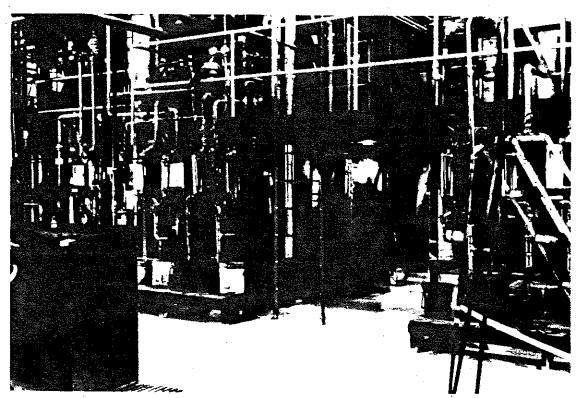
Photograph 25: Looking north at Satellite Accumulation Area C3 (SWMU No. 99) located in Process Building #2.



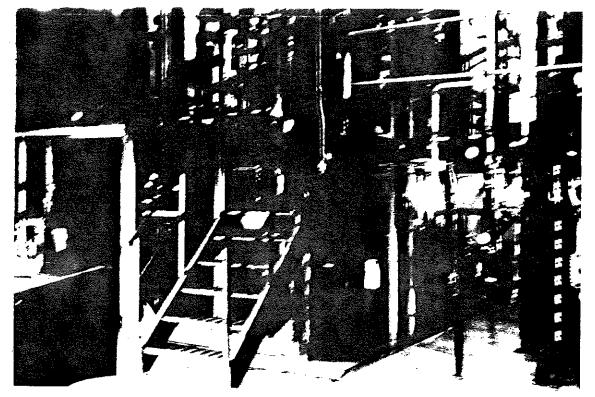
Photograph 26: Looking south at Liquid-Liquid Extraction Unit E2 (SWMU No. 88) located in Process Building #2.



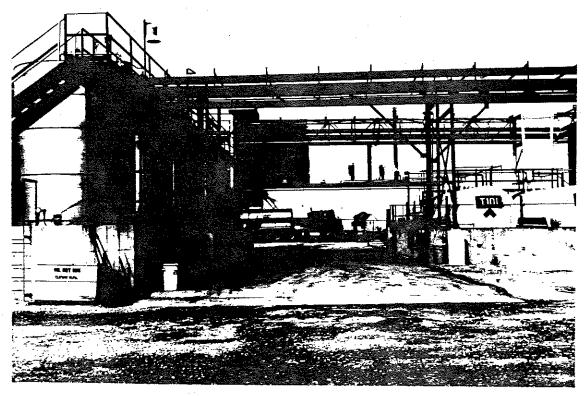
Photograph 27: Looking south at Fractionation Unit F3 (SWMU No. 92) located in Process Building #2.



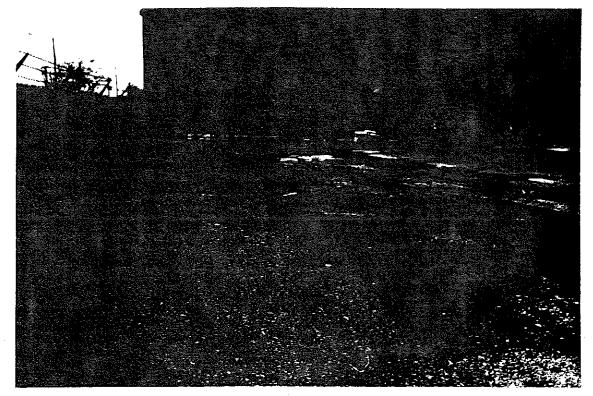
Photograph 28: Looking south at Fractionation Unit F4 (SWMU No. 93) located in Process Building #2.



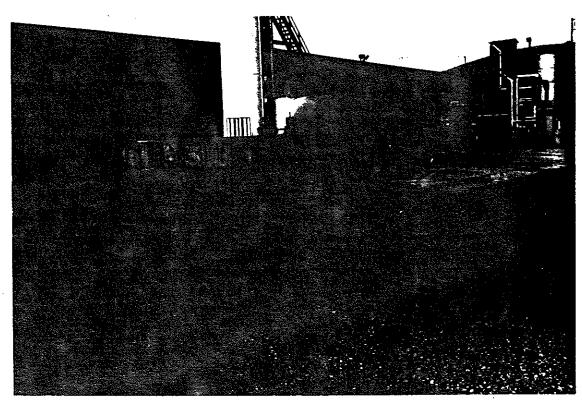
Photograph 29: Looking south at Distillation Unit L1 (SWMU No. 86) located in Process Building #2.



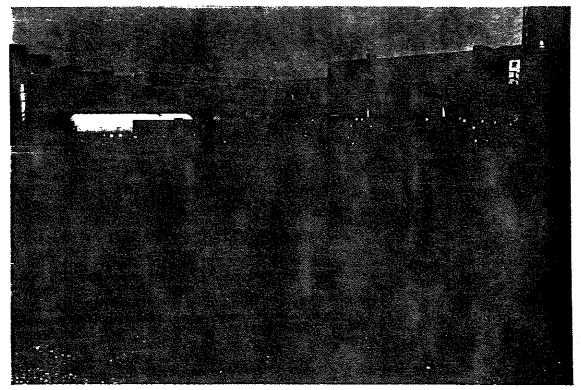
Photograph 30: Looking north at Truck Station #3 (SWMU No. 3) showing concrete pad and concrete curbs.



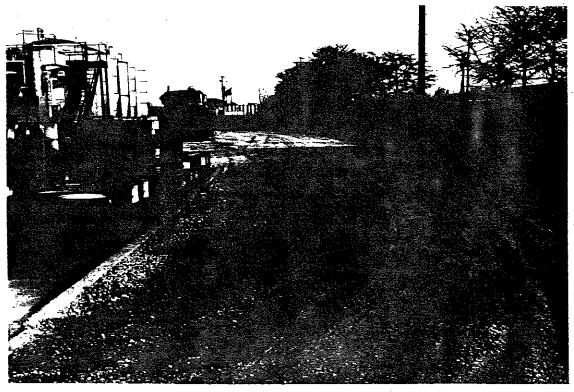
Photograph 31: Looking west at area south of Tank Farms #3 and #2 (AOC A) where containers were formerly stored open.



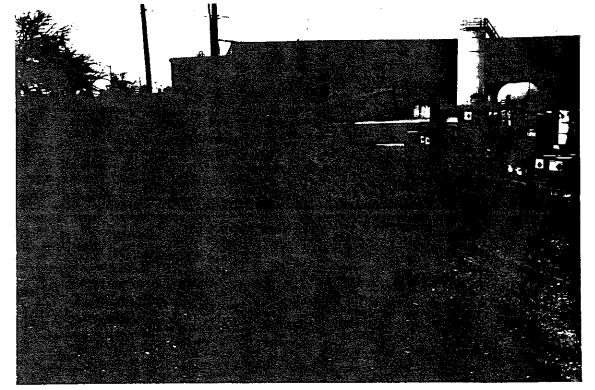
Photograph 32: Looking northwest at area south of Tank Farms #3 and #2 (AOC A) where containers were formerly stored open.



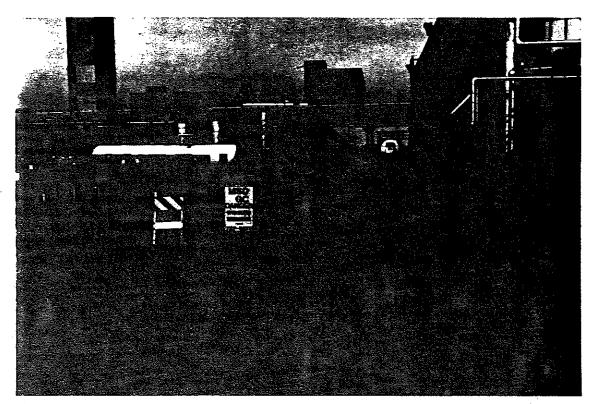
Photograph 33: Looking northeast at the area west of Container Storage Area #1 where the facility documented a spill of freon (AOC B).



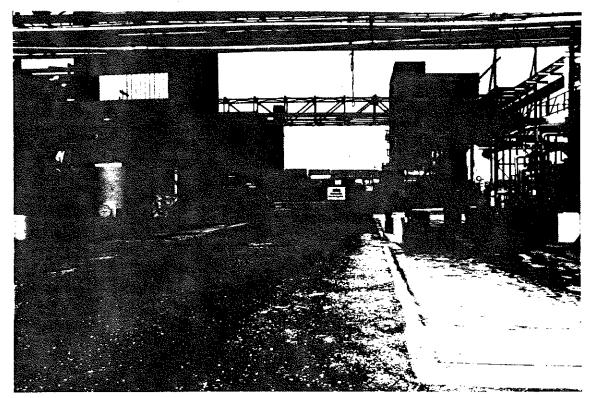
Photograph 34: Looking east at area south of Container Storage Area #1 (SWMU No. 4).



Photograph 35: Looking west at area south of Container Storage Area #1 (SWMU No. 4).



Photograph 36: Looking north at area east of Container Storage Area #1 (SWMU No. 4).



Photograph 37: Looking north at Truck Station #2 (SWMU No. 2), showing concrete pad and concrete curb.

ATTACHMENT E FIELD LOG BOOK

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ATTACHMENT F VSI SUMMARY B-12/



January 6, 1997

Mr. Lawrence W. Eastep, P.E. Manager, Permit Section IEPA-Division of Land Pollution Control 2200 Churchill Road Springfield, IL 62706

Re: Safety-Kleen Corporation Chicago Recycle Center

ILD0005450697; Site #0316000053

Dear Mr. Eastep:

Safety-Kleen Corporation Is hereby submitting the tank inspection report pursuant to the requirement of the Part-B Permit. Specifically, Section II, condition H.G.C. requires that Safety-Kleen Corporation should conduct an internal inspection of the second half of the hazardous waste storage tanks in TF #5 by the end of 1996 and submit the inspection report to the agency.

As per this permit condition, the inspection performed by an independent, professional Engineer is provided in the attachment. We believe this submittal satisfies the requirement of the permit. If you have any questions please call me at (773) 247-2828.

Sincerely,

Alfred Aghapour Facility Manager

AA:bb Attachment

cc: Bob Burke

Mark Schollenberger

File - Chicago Part-B Correspondence 1997

AA97-1

RÉCEW

JAN - 9 1997

IEPA-BOL PERMIT SECTION

SEECO Consultants Inc.

Consulting Engineers

Report

STRUCTURAL INTEGRITY TANK INSPECTION REPORT FOR SAFETY-KLEEN CORPORATION CHICAGO RECYCLE CENTER AT 1445 WEST 42ND STREET, CHICAGO, IL 60609

PREPARED FOR

EVEREADY WELDING SERVICE, INC. 18111 S. HARLEM AVE. TINLEY PARK, ILLINOIS 60477 ATTN: MR. ROBERT HAAVIG, JR.

PREPARED BY

SEECO CONSULTANTS, INC. 7350 DUVAN DRIVE TINLEY PARK, ILLINOIS 60477 (708) 429-1666

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CERTIFICATION	7
CLOSING REMARKS	8
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INTRODUCTION

This report presents inspection records and comments pertaining to both visual inspection and ultrasonic testing which was performed at the Safety-Kleen Corporation Recycle Center site located in Chicago, Illinois. The inspection and testing was performed on eighteen (18) permitted Product and Hazardous Waste storage tanks located in tank farm #5.

Scope of Work

A complete visual inspection, both internal and external, was performed on each tank. In addition, using ultrasonic testing the thickness of each tank wall was measured with readings obtained at the top and bottom of all tank welds. This work was performed with the intent of certifying each tank for hazardous waste service.

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FEB 2 0 1997

General Information

Tank Farm #5 consists of tanks T-30 to T-60 and is located near the southeast corner of the property. This tank farm is contained by a perimeter concrete wall approximately three (3) feet in height and includes a piping pit located in the center of the farm. This inspection was performed on only two (2) rows of the tanks present in this tank farm (Refer to the attached Location Plan references). The tanks inspected are as follows: T-42, T-43, T-44, T-45, T-46, T-46B, T-47A, T-47B, T-48A, T-48B, T-49A, T-49B, T-50, T-51, T-52A, T-52B, T-53A and T-53B.

Two (2) types of tank layouts exist for the eighteen (18) tanks inspected. These types are referenced to as "Piggyback" and "Non-Piggyback". The "Piggyback" tanks are referenced as T-46A, T-46B, T-47A, T-47B, T-48A, T-48B, T-49A, T-49B, T-52A,

T-52B, T-53A and T-53B. The piggyback tanks consist of one (1) 7,500 gallon tank constructed directly on top of another 7,500 gallon tank which share a common outer shell. The "Non-Piggyback" tanks are referenced as T-42, T-43, T-44, T-45, T-50 and T-51. These tanks are constructed as a single tank structure having a volume of 15,000 gallons,

The tanks are constructed of either carbon steel or stainless steel. A total of Nine (9) tanks are constructed of carbon steel and nine (9) of stainless steel. Tanks T-42, T-43, T-44, T-45, T-48A, T-48B, T-49A, T-49B and T-50 are constructed of stainless steel.

All tanks are fireproofed around the exterior of the tank from the base to the top of the cone basin or approximately 8' high for "Non-Piggyback" tanks and 16' high for all "Piggyback" tanks. This material is approximately 1.5 inches thick. It was also noted that tanks T-47A and T-49A are insulated at the top with a corrugated metal wrapped around the exterior. The insulation includes a cooling system consisting of Glycol Tracing.

Observation of the tanks from the exterior indicate that the connecting painted steel catwalks located above each tank are rusting. The rust from these catwalks travel down the tanks after each rain giving an appearance of rust on all carbon steel tanks.

However, no visual corrosion or rust remitting from the tank itself was observed on the exterior. The stainless steel tanks showed no collection of the rust runoff; with the exception of the fireproofing material located at the bottom of the tank.

Copies of the Storage Tank Inspection Records performed and recorded by Mr. Robert Haavig, Jr. of Eveready Welding Services, Inc. for the eighteen (18) tanks are attached for reference.

FIELD WORK AND INSPECTION TESTING

Each tank was emptied, vented and cleaned with all connections closed. The cleaning was performed by pressure power washing with all sludge and scale removed if present. Visual inspection of both the interior and exterior was conducted. This included: check for cracks, leaks, corrosion and erosion, check of the foundation and tank support, inspection of all welds, check of any insulation and/or fireproofing and operation of the safety vent system. A thickness profile of each tank was made using Ultrasonic Testing (UT). Using this method, the thickness of the tank wall was measured in thousandths of inches at the top and bottom of all tanks welds and at four (4) locations 2 feet from the center of the tank cone. UT is a non-destructive inspection method which utilizes high frequency sound waves to measure geometric and physical properties in material. All UT testing was performed using an explosion proof device manufactured by Milltronic. These UT thickness readings in inches are summarized on the bottom of each Storage Tank Inspection Record. Finally, a complete internal inspection was performed. This included a check of the sidewall, roof and bottom surfaces with particular attention to the condition of all welds. Welds were visually inspected for any surface flaws and imperfections including discontinuities, cracks, adequate penetration and overall weld surface condition. All welds were found to be strictly in accordance with American Welding Society (AWS) requirements. A check of any internal items such as baffles, level gauge floats and dip tubes was also made.

Tank Farm #5 was visually inspected for RCRA compliance with Code of Federal Regulations, 40 CFR Part 264 - Standards for Owners and Operators of Hazardous Waste Treatment Storage and Disposal Facilities, Subpart J, "Tank Systems" (264.191). The inspected tanks are approximately 8-10 years old. The inspected tanks are permitted for both Product storage and Hazardous Waste. A table summarizing the tanks inspected by SEECO Consultants, and the Storage Tank Inspection Records generated by Eveready Welding Service, Inc. as well as a list of chemicals managed in Tank Farm #5 are attached in the Appendix of this report. None of the chemicals listed are mineral acids known to be incompatible with steel. Additionally, the tanks in Tank Farm #5 were noted to be in compliance with Illinois Office of the State Fire Marshal (OSFM), Title 41, Part 160 regulations for above ground storage tank spacing requirements from buildings, property lines or adjacent tanks.

QUALIFICATIONS

SEECO Consultants, Inc. is a full service consulting engineering firm providing Structural Evaluation Services, Environmental Engineering, Construction and Geotechnical Services, Foundation Engineering Analysis, and Geotechnical and Materials Laboratory Testing.

SEECO Environmental Services, Inc. is a full Environmental Engineering Firm. The following is some information regarding our environmental capabilities. Our studies have included site assessments which vary in type and complexity. Our staff and services include work in the areas of groundwater, landfill and hazardous waste investigation and remediation, surveys and sampling of asbestos and other hazardous materials. Also, we have been very successful in servicing

our clients needs in other environmental areas such as industrial hygiene surveys Real Estate assessments and RCRA site evaluations.

SUMMARY OF TANKS INSPECTED

The following tanks were inspected by SEECO Consultants, Inc.

TANK NUMBER	TANK CAPACITY (Gallons)	TYPE OF TANK	YEAR BUILT
42	15,000	Non-Piggyback (Stainless Steel)	1987
43	15,000	Non-Piggyback (Stainless Steel)	1987
44	15,000	Non-Piggyback (Stainless Steel)	1987
45	15,000	Non-Piggyback (Stainless Steel)	1987
46A	7,500	Piggyback (Carbon Steel)	1987
46 B	7,500	Piggyback (Carbon Steel)	1987
47A	7,500	Piggyback (Carbon Steel)	1987
47B	7,500	Piggyback(Carbon Steel)	1987
48A	7,500	Piggyback (Stainless Steel)	1988
48B	7,500	Piggyback (Stainless Steel)	1988
49A	7,500	Piggyback (Stainless Steel)	1987
49B	7,500	Piggyback (Stainless Steel)	1987
50	15,000	Non-Piggyback (Stainless Steel)	1988
51	15,000	Non-Piggyback (Carbon Steel)	1988
52A	7,500	Piggyback (Carbon Steel)	1988
52B	7,500	Piggyback (Carbon Steel)	1988
53A	7,500	Piggyback (Carbon Steel)	1988
53B	7,500	Piggyback (Carbon Steel)	1988

CERTIFICATION

The eighteen (18) tanks referenced in this report have been inspected for integrity both internally and externally. All eighteen (18) tanks were found to be in suitable condition for use as hazardous waste storage tanks both structurally and in accordance with the requirements of the Code of Federal Regulations 40 CFR Part 264 - Standards for Owners and Operators of Hazardous Waste Treatment Storage and Disposal Facilities, Subpart J, "Tank Systems" (264.191).

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Collin W. Gray, S.E., P.E.

62-28849
REGISTERED
PROFESSIGNAL
ENGINEER
OF
OF

Date: /2-20-96



Closing Remarks

We trust this report and the information contained herein is sufficient for your present requirements. We have welcomed the opportunity to be of service to you on this project. If there are any questions regarding this report, please contact us at your convenience.

Respectfully submitted,

SEECO, CONSULTANTS, INC.

Harold R. Swanson Field Engineer

locara rust

.E., P.E.

President

HS:arm

REGISTERED PROFESSIONAL ENGINEER

<u>APPENDIX</u>

- 1. TANK LOCATION PLAN
- 2. TANK INSPECTION RECORDS
- 3. LIST OF CHEMICALS MANAGED AT TANK FARM #5

Tanks with corrun canisica Permit CHLORINATED TANK DIKE SEE DWG. #86-620 CARBON STEEL PIPING PIT TANKER TUNNEL TANK FARM#5 1-30 TO T-60 (PROPOSED) (COMPLETION 12/86) ROWS OF TANKS INSPECTED BE MOVED FROM GREEN WAIN BLOG. 12/86) YELLOW - PIGGY BACK TANKS HIGHLIGHTER SAFETY-KLEEN 1445 W. 42 ND ST. CHICAGO, IL. DATE: 12/13/96 N LINE PUMP JOB NO. : 5230 QC HSE, NEUTRALIZER to be Moved From MAIN BLAG 1/87 . 🔿

EVEREADY WELDING SERVICE, INC. 18111 S. HARLEM AVENUE TINLEY PARK, IL 60477 (708) 532-2432



DECEMBER 13, 1996

THE FOLLOWING PAGES CONTAIN THE 18 TANK INSPECTION RECORDS FOR THE FOLLOWING TANKS:

- 1. 42
- 2. 43
- 3. 44
- 4. 45
- 5. 46A
- 6. 46B
- 7. 47A
- 8. 47B
- 9. 48A
- 10. 48B
- 11. 49A
- 12. 49B
- 13. 50
- ±3. 30
- 14. 51
- 15. 52A
- 16. 52B
- 17. 53A
- 18. 53B

AS ALWAYS, IT WAS A PLEASURE DOING BUSINESS WITH SAFETY-KLEEN -

SINCERELY,

ROBERT HAAVIĞ, JR.

EVEREADY WELDING SERVICE, INC.

Single Sink hinterior Revoit				
HOGHER STEEDS CONTROL GILGORING CONTROL STEEDS CONTROL				
Location: 1/45.W. 42ND STREET Date: 11/25/96				
Type Inspection: Interior X Exterior X By: R.R. HAAVIG				
Service: PRODUCT STORAGE - PERMITTED FOR HAZARDOUS WASTE				
Capacity: 15,000 Tank Type: S.S. VERTICAL STORAGE TANK				
Roof/Top Head Wall Shell Floor Bottom Jacket				
Matis:304 S.S304 S.SCONE 304 S.SN/A				
Wall/Shell Condition:EXCELLENT				
Roof Condition: EXCELLENT				
Bottom Condition: EXCELLENT				
Jacket Condition: N/A				
Support Type:STEEL SKIRT WITH FIREPROOF INSULATION				
Foundation Condition:CONCRETE - EXCELLENT				
Internal Structure Condition: EXCELLENT				
Welded/Flanged Joint Condition: EXCELLENT				
Nozzle Condition: EXCELLENT				
Lining/Coating Condition: FIREPROOF COATING ON SKIRT HAS HAIRLINE CRACKS				
Insulation Condition: N/A				
Safety Valve Condition:N/A				
Signs of Cracks: NONE				
Signs of Leakage: NONE				
Signs of Corrosion: NONE				
Test? NO Type: Results:				
Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4"				
Comments: TANK IS IN EXCELLENT CONDITION				
Thickness Readings: <u>TAKEN NEXT TO VAREC GAUGE-2" PIPE ON RIGHT SIDE</u> - BOTTOM TO TOP - (.263 .260) WELD (.190 .194 .190) WELD (.194 .195 .193) WELD (.196 .191 .194)WELD (.191 .190 .190) WELD (.191 .193 .194) WELD (.196 .198) CONE MEASUREMENTS TAKEN 2 FT. FROM CENTER DRAIN				
N .261 S .260 W .262 E .258				

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Facility/SAFETY/SAFEEN CHICO PRECYCERS CO.	
Location: 1445 W. 42ND STREET	Date: 11/25/96
Type Inspection: Interior X Exterior X	By: R.R. HAAVIG
Service: PRODUCT STORAGE - PERMITTED F	FOR HAZARDOUS WASTE
Compaint	TICAL STORAGE TANK
Roof/Top Head Wall Shell	
Matls:304 S.S304 S.S.	
Wall/Shell Condition: EXCELLENT	4.17.4.6
Roof Condition: EXCELLENT	
Bottom Condition: EXCELLENT	
Jacket Condition:N/A	
Support Type:STEEL SKIRT WITH FIREPROO	FINSULATION
Foundation Condition:CONCRETE - EXCE	
Internal Structure Condition: EXCELLENT	
Welded/Flanged Joint Condition: EXCELLENT	
Nozzle Condition: EXCELLENT	
Lining/Coating Condition: SLIGHT HAIRLIN	NE CRACKS
Insulation Condition:N/A	
Safety Valve Condition: N/A	
Signs of Cracks:NONE	
Signs of Leakage: NONE	
Signs of Corrosion: NONE	
Test? NO Type: Results:	
Operating Conditions:Max. Temp. 100 C Max.	Press3/4" Vac3/4"
Comments:TANK IS IN EXCELLENT CONDIT	
Thickness Readings: <u>TAKEN FROM SOUTH MAN W</u> (.258,256) WELD (.185,185,184) WELD (.184,186)	VAY - BOTTOM TO TOP
(.194 .197 .194) WELD (.182 .184 .182) WELD (.192 .1 CONE MEASUREMENTS TAKEN 2 FT. FROM DRAI	105)
	W .259 E .260

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Location:	ANK FARM #5	State of the American	te: 12/13/96
Type Inspection: Inte	riorX ExteriorX		By: R.R. HAAVIG
Service: PRODUCT ST	TORAGE - PERMITTED	FOR HAZARDOL	JS WASTE
Capacity:7500			
Roof/Top Head	Wall Shell		
Matls:304 S.S.		CONE_304 S.	S. NONE
Wall/Shell Condition:	EXCELLENT	· · · · · · · · · · · · · · · · · · ·	
Roof Condition:	EXCELLENT		
Bottom Condition:	EXCELLENT		
Jacket Condition:	N/A		
Support Type:STEEL S	KIRT WITH FIREPRO	OF COATING	
Foundation Condition:	CONCRETE - EXC	ELLENT	
Internal Structure Condition			
Welded/Flanged Joint Con	dition: EXCELLENT		
Nozzle Condition:			
Lining/Coating Condition:		RACKS IN FIRE P	ROOF COATING
Insulation Condition:	N/A		
Safety Valve Condition:	N/A		
Signs of Cracks:	NONE		
Signs of Leakage:	NONE		
Signs of Corrosion:	NONE		
Test? <u>NO</u> Type:	Results:		
Operating Conditions:Max.		. Press3/4"	V 3/22
	N EXCELLENT CONDI		Vac
Thickness Readings: <u>TAKE</u> (.267 .264) WELD (.205 .19 WELD (.189 .191 .189) (.19	N FROM SOUTH MAN 94 .191) WELD (188 191	WAY SIDE - BOT	TOM TO TOP 2 .192 .191)
CONE MEASUREMENTS T	TAKEN 2 FT. FROM 3"	N .266	S .265
CENTER 1	DRAIN	W .267	E .264

T- T45
Storage Tank Inspection Record

	torage rank map	She	eet: <u>1_0f1_</u>
Facility: SAFETY KLEEN - C			o No
Location: 1445 W. 42ND ST			te: <u>11/11/96</u>
Type Inspection: Inter		-	R.R.HAAVIG
Item No			ar Built:
Service: PRODUCT STORAGE			
Capacity: 15000			
Roof/Top Head	<u>Wall/Shell</u>	Floor/Bottom	<u>Jacket</u>
Motice 204 SS	201 CC	COME 204 SS	NONE
Matis: 304 SS			
Wall/Shell Condition:			
Roof Condition:	-	CNT	
Bottom Condition: Jacket Condition:			
Support Type: STEE			
Foundation Condition:			
Internal Structure Condition			
Welded/Flanged Joint Cond			
Nozzle Condition:		ENT	
Lining/Coating Condition:			FIRE PROOF
Insulation Condition:		CHACKS ON SKIRT	
Safety Valve Condition:			
Signs of Cracks:			
Signs of Leakage:	NONE		
Signs of Corrosion:			
Signs of Erosion:			
Test? NO Type:			
Operating Conditions: Max			Vac. 3/4"
Reference Inspection Reco			-
			-
Comments: TANK	K IS IN EXCELLEN	IT CONDITION	
JAM	VIO IN EXCELLEN	ii condition.	
Thiskness Davids	DEADINGS TAK	THE FROM COUTH AN	- · · · · · · · · · · · · · · · · · · ·
Thickness Readings:		EN FROM SOUTH MA	NWAY:
		TTOM TO TOP)	<u> </u>
(.274 .272) WELD (.196 .19	7 .194) WELD (.19	96 .189 .197) WELD (<u>.196 .198 .196)WELD</u>
(.194.194.	195) WELD (.196	.197 .196) WELD (.19	97 .199)
CONE N	.266 S .262		
F	.266 W .261	• ,	

T-<u>46A</u>
Storage Tank Inspection Record

Location: 1445 W. 42nd STREET Type Inspection: Interior_X_Exterior_ Item No	Facility: SAFETY KLEEN CHICAGO RECYCLE	Job No
Type Inspection: Interior_X_Exterior_ Code: Year Built: 1987 Service: PRODUCT STORAGE PERMIT FOR HAZARDOUS WASTE Capacity: 7500 Tank Type: PIGGY BACK STACK TANK Roof/Top Head Wall/Shell Floor/Bottom Jacket Matls: CARBON STEEL CARBON STEEL CONE CARBON STEEL N/A Matls: CARBON STEEL CARBON STEEL CONE CARBON STEEL N/A Wall/Shell Condition: GOOD Bottom Condition: GOOD Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Cracks: NONE Signs of Crosion: NONE Signs of Frosion: NONE Signs of Frosion: NONE Signs of Erosion: NONE Comments: TANK IS IN GOOD CONDITION Comments: TANK IS IN GOOD CONDITION		
Item No	Type Inspection: Interior X Exterior	
Service: PRODUCT STORAGE PERMIT FOR HAZARDOUS WASTE Capacity: 7500 Tank Type: PIGGY BACK STACK TANK Roof/Top Head Wall/Shell Floor/Bottom Jacket Matls: CARBON STEEL CARBON STEEL CONE CARBON STEEL N/A Wall/Shell Condition: GOOD Roof Condition: GOOD Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Cracks: NONE Signs of Corrosion: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Signs of Erosion: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Capacity: 7500 Tank Type: PIGGY BACK STACK TANK Roof/Top Head Wall/Shell Floor/Bottom Jacket Matls: CARBON STEEL CARBON STEEL CONE CARBON STEEL N/A Wall/Shell Condition: GOOD Roof Condition: GOOD Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Cracks: NONE Signs of Crorosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Matls: CARBON STEEL CARBON STEEL CONE CARBON STEEL N/A Wall/Shell Condition: GOOD Roof Condition: GOOD Bottom Condition: M/A Support Type: TANK SITS ON TANK 46B Foundation Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Erosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Wall/Shell Condition: GOOD Roof Condition: GOOD Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Corrosion: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Wall/Shell Condition: GOOD Roof Condition: GOOD Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: N/A Insulation Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Corrosion: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Matis: CARBON STEEL CARBON STEEL C	ONE CARBON STEEL N/A
Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: GOOD Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Cracks: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records:		
Bottom Condition: GOOD Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: GOOD Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Cracks: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records:	Roof Condition: GOOD	
Jacket Condition: N/A Support Type: TANK SITS ON TANK 46B Foundation Condition: CONCRETE PAD - EXCELLENT Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: GOOD Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Foundation Condition:CONCRETE PAD - EXCELLENT Internal Structure Condition:GOOD Welded/Flanged Joint Condition:SLIGHT PITTING ON WELDS Nozzle Condition:GOOD Lining/Coating Condition:N/A Insulation Condition:N/A Safety Valve Condition:N/A Signs of Cracks:NONE Signs of Corrosion:NONE Signs of Corrosion:NONE Signs of Erosion:NONE Test?NOType:Results:Operating Conditions: Max. Temp100 CMax. Press3/4"Vac3/4" Reference Inspection Records:		
Foundation Condition:CONCRETE PAD - EXCELLENT Internal Structure Condition:GOOD Welded/Flanged Joint Condition:SLIGHT PITTING ON WELDS Nozzle Condition:GOOD Lining/Coating Condition:N/A Insulation Condition:N/A Safety Valve Condition:N/A Signs of Cracks:NONE Signs of Corrosion:NONE Signs of Corrosion:NONE Signs of Erosion:NONE Test?NOType:Results:Operating Conditions: Max. Temp100 CMax. Press3/4"Vac3/4" Reference Inspection Records:	Support Type: TANK SITS ON TAN	1K 46B
Internal Structure Condition: GOOD Welded/Flanged Joint Condition: SLIGHT PITTING ON WELDS Nozzle Condition: GOOD Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Foundation Condition: CONCRETE PAD -	EXCELLENT
Nozzle Condition: GOOD Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: TANK IS IN GOOD CONDITION	Internal Structure Condition: GOOD	
Lining/Coating Condition: N/A Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Welded/Flanged Joint Condition: SLIGHT PI	TTING ON WELDS
Insulation Condition: N/A Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Safety Valve Condition: N/A Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION		
Signs of Cracks: NONE Signs of Leakage: NONE Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Insulation Condition: N/A	
Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Safety Valve Condition: N/A	
Signs of Corrosion: NONE Signs of Erosion: NONE Test? NO Type: Results: Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Signs of Cracks: NONE	
Signs of Erosion: NONE Test? NO Type: Results: Vac. 3/4" Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Signs of Leakage: NONE	
Test? NO Type: Results: Vac. 3/4" Vac. 3/4" Reference Inspection Records: TANK IS IN GOOD CONDITION		
Operating Conditions: Max. Temp. 100 C Max. Press. 3/4" Vac. 3/4" Reference Inspection Records: Comments: TANK IS IN GOOD CONDITION	Signs of Erosion: NONE	
Comments: TANK IS IN GOOD CONDITION	Test? NO Type: Results:	
Comments: TANK IS IN GOOD CONDITION	Operating Conditions: Max. Temp. 100 C M	lax. Press. 3/4" Vac. 3/4"
	Reference Inspection Records:	,
Thickness Prodings DEADING TAKEN FROM COUTURE MANNAY	Comments: TANK IS IN GOOD CONDITION	<u>ON</u>
Thickness Prodings DEADING TAKEN EDOM COUTUMANAY		
Thickness Deadings DEADING TAKEN EDOM COUTURE MANUALY		
Thickness Boodings, DEADING TAKEN EDOM COUTURANTAN		
THICKNESS READING TAKEN FROM SOUTH MANWAY:	Thickness Readings: READING TAKEN FROM	I SOUTH MANWAY :
(TOP RING) WELD SEAM (BOTTOM RING)		
(.283 .269) (.282 .285 .277)	4.000	· · · · · · · · · · · · · · · · · · ·
CONE READINGS TAKEN N .295 S .293		
APPROX. 2 FT. FROM DRAIN: E .314 W .307	•	

T- 46B Storage Tank Inspection Record

Facility: SAFETY KLEEN CHICAG	O RECYCLE	Job No.
Location: 1445 W. 42nd STREET		Date: 10/22/96
Type Inspection: Interior_X	_Exterior	By: R.R.HAAVIG
Item NoCode:		Year Built: 1987
Service: PRODUCT STORA	GE PERMIT FOR HAZARDOL	JS WASTE
	nk Type: <u>PIGGY BACK S</u> T	
	all/Shell Floor/Botton	
		FIRE PROOF
Matls: CARBON STEEL CARBO	N STEEL CONE CARBON S	TEEL INSULATION
Wall/Shell Condition: GOOD		*
Roof Condition: GOOD		
Bottom Condition: GOOD		
Jacket Condition: N/A		
Support Type: STEEL	SKIRT - FIRE PROOF INSUL	_ATION
Foundation Condition: CONC	RETE PAD - EXCELLENT	
Internal Structure Condition:	GOOD	
Welded/Flanged Joint Condition:	SLIGHT PITTING ON WELD	S
Nozzle Condition:	GOOD	.;
Lining/Coating Condition:	HAIRLINE CRACKS ON FIRE	PROOF INSULATION
Insulation Condition:	FIRE PROOF INSULATION	ON TANK
Safety Valve Condition:	N/A	.;
Signs of Cracks:		1
Signs of Leakage:	NONE	
Signs of Corrosion:	NONE	
Signs of Erosion:		,
Test? NO Type:	Results:	
Operating Conditions: Max. Temp	. 100 C Max. Press. 3/4"	Vac. 3/4"
Reference Inspection Records:		:
,		
Comments: TANK IS IN CO.	20 CONDITION	-
Comments: TANK IS IN GOO	DD CONDITION	:
		11
Thickness Readings: READING T.	AKEN FROM SOUTH MANWA	Y
(TOP RING)	WELD SEAM	(BOTTOM RING)
(,269 ,263)		it.
CONE READINGS TAKEN		(.266 .301 .306 .284)
	N .307	S .297
APPROX. 2 FT. FROM DRAIN:	E .296	W .314

		•	- 4
	Γ- <u>47Α</u> • Tank Inspecti	on Record	**************************************
	-		Sheet: 1_Of1
Facility: SAFETY KLEEN CHICAG			Jöb No
Location: 1445 W. 42nd STREET			Date: 10/22/96
Type Inspection: Interior <u>X</u>			By <u>: R.R.HAAVIG</u>
Item No Code:			Year Built: 1987
Service: PRODUCT STORA	<u> IGE PERMIT FO</u>	<u>OR HAZARDO</u>	DUS WASTE
Capacity: 7500 Tai	nk Type: <u>Pic</u>	GY BACK V	ERTICAL STACK TANK
Roof/Top Head Wa	all/Shell	Floor/Bott	om Jacket
			CORRUGATED
Matis: CARBON STEEL CARBO	N STEEL CON	IE CARBON	<u>STEEL</u> ALUMINUM ON
			WALLS & ROOF
Wall/Shell Condition: SLIGHT	PITTING ON W	/ALLS	
Roof Condition:SLIGHT	PITTING ON R	OOF	
Bottom Condition: SLIGHT	PITTING ON C	<u>ONE</u>	, , , , , , , , , , , , , , , , , , ,
Jacket Condition: GOOD	· · · · · · · · · · · · · · · · · · ·		
Support Type: TANK	<u>SITS ON TANK</u>	47B	
Foundation Condition: CONC	RETE - EXCEL	LENT	-
Internal Structure Condition:	GOOD		
Welded/Flanged Joint Condition:		G ON WELDS	3
Nozzle Condition:			
Lining/Coating Condition:	N/A		
Insulation Condition:	GOOD		
Safety Valve Condition:	N/A		
Signs of Cracks:	NONE		
Signs of Leakage:	NONE		:
Signs of Corrosion:	NONE		
Signs of Erosion:	NONE		
Test? NO Type:			<u> </u>
Operating Conditions: Max. Temp	o. <u>100 C</u> Max	. Press. <u>3/4</u>	" Vac. 3'4"
Reference Inspection Records:			
			. • • • • • • • • • • • • • • • • • • •
			
Comments: TANK IS IN GO	OD CONDITION		
Comments. TANK IS IN GO	OD CONDITION		
A STATE OF THE STA			
Thickness Readings: READING T	AKEN FROM S	OUTH MANY	VAY:
(TOP RING)	WELD SEAM		(BOTTOM RING)
(.264 .268)			
		•	.301 .309 .302 .293)
CONE READINGS TAKEN		N .269	S .274
APPROX. 2 FT. FROM CENTER		E .270	W .277
DRAIN:			

T- 47B
Storage Tank Inspection Record

Enciliar SAFETY KLEEN CUIC	ACO DEOVO	. –		Sheet: 1_C	
Facility: SAFETY KLEEN CHICAL Location: 1445 W. 42nd STREE	AGU RECYC	<u> </u>		Job No	
				Date: 10/22	:
Type Inspection: Interior	<u> </u>			By: R.R.HA	
Item No. Coo	ie:		<u> </u>	Year Built:	1987
Service: PRODUCT STO	RAGE PERM	IT FOR I	IAZARDO	<u>JS WASTE</u>	•
Capacity: 7500	Tank Type:	PIGGY			
Roof/Top Head	Wall/Shell	<u> </u>	<u>loor/Bottor</u>	<u>m</u>	<u>acket</u>
					E PROOF
Matis: CARBON STEEL CAR	BON STEEL	CONE C	ARBON S	<u> TEEL INS</u>	ULATION
Wall/Shell Condition: GOO					
Roof Condition: GOO					
Bottom Condition: GOO	<u>D</u>				
Jacket Condition: N/A					
Support Type: STE	EL SKIRT WI	TH FIRE	PROOF IN	SULATION	
Foundation Condition: CON	NCRETE - EX	(CELLEN		W.	
Internal Structure Condition: _	GOOD				· · · · · · · · · · · · · · · · · · ·
Welded/Flanged Joint Conditio	n: SLIGHT	PITTING	ON WELD	S	
Nozzle Condition:	GOOD				
Lining/Coating Condition:	FIRE PR	OOF INS	ULATION		
Insulation Condition:	GOOD -	HAIRLIN	IF CRACK	S	
Safety Valve Condition:	N/A		<u>,</u>	, i	
Signs of Cracks:	NONE				
Signs of Leakage:	NONE		· · · · · · · · · · · · · · · · · · ·		
Signs of Corrosion:	NONE		******		<u></u>
Signs of Erosion:	NONE	 -	· · · · · · · · · · · · · · · · · · ·		
Test? NO Type:	Results				· · · · · · · · · · · · · · · · · · ·
Operating Conditions: Max. Ter	100 C	May Pro	Sec 3//#	Vac	2/49
Reference Inspection Records:	····p·- <u>100 0</u>	max. i it	733. <u>JIH</u>	vac	<u> </u>
		 -			
· · · · · · · · · · · · · · · · · · ·					
		Avi.			
Comments: TANK IS IN G	OOD CONDI	TION			

	<u> </u>				
Thickness Readings: READING	TAKEN FRO	M SOUT	Ή ΜΔΝΨΔ	γ.	
(TOP RING)	WELD SE			1	I DINO
(.264 ,274)	TILLU JE	- / \ 		(BOTTOM	•
			•	79 .301 .30) <u>4 .313)</u>
CONE READINGS TAKEN	•	N	.309	S .3	01
APPROX. 2 FT. FROM DRAIN:		E	.304	.3 W	07

T- 48A
Storage Tank Inspection Record

Facility: SAFETY KLEEN (CHICAGO RECYCLE)	Snee Job l	No
Location: 1445 w. 42nd St			11/18/96
Type Inspection: Into	erior_X Exterior_X		R. R. Haavig
Item No	Code:	Year	Built: 1988
Service: Product Stora	ge Tank (Permitted	for hazardous waste)
Capacity: 7500	Tank Type: Sta	inless steel stack ta	nk
Roof/Top Head	Wall/Shell	Floor/Bottom	
Matis: 304 SS	304 SS	304 SS	N/A
Wall/Shell Condition:	P**		
Roof Condition:	Excellent		
Bottom Condition:	Excellent		
Jacket Condition:	N/Δ		
Jupport Type:		5.	
Foundation Condition:	Excellent (Cor	ncrete)	<u> </u>
Internal Structure Condition	n:Excellent		
Welded/Flanged Joint Con	dition: Excellent		
Nozzle Condition:	Excellent		
Lining/Coating Condition:			
Insulation Condition:			
Safety Valve Condition:	N/A		
Signs of Cracks:	None		
Signs of Leakage:	None		
Signs of Corrosion:	None		
Signs of Erosion:	None		
Test? No Type:	Results:	<u> </u>	•
Operating Conditions: Max Reference Inspection Reco	k. Temp. <u>100 C</u> Ma	ax. Press. 3/4"	Vac <u>3/4"</u>
Comments: Tank is in	excellent condition.		
Thickness Readings: Re	adings taken from m	anway on south side	
(.266) Weld (.190.1			
Cone reading taken 2 feet		N .261	- · · · · · · · · · · · · · · · · · · ·
		S .260	
		E .257	
		W .258	

No engalism	BB2		
PERCHICASANGER MECCHINANCE COLLEGIO PRINCE	YOUR CENTER		
Location: TANKFARM#			
Type Inspection: Interior X Exterio		5.	R.R. HAAVIG
Service: PRODUCT STORAGE - PER	MITTED FOR I		
Capacity: 7500 Tank Type:			
		Floor Bottom	<u>Jacket</u>
Matls:304 S.S304	S.S. <u>C</u>	ONE 304 S.S.	FIRE PROOF _COATING
Wall/Shell Condition: EXCELLE		•	
Roof Condition: EXCELLE			
Bottom Condition:EXCELLI	ENT		
Jacket Condition: SLIGHT HAIR LINI	CRACKS IN F	TRE PROOF IN	SULATION
Support Type:STEEL SKIRT WITH F			
Foundation Condition:CONCRE			
Internal Structure Condition: EXCEL	LENT		
Welded/Flanged Joint Condition: <u>EXCEL</u>	LENT		
Nozzle Condition: EXCEI	LENT		
Lining/Coating Condition: SLIGH	Γ HAIRLINE CI	RACKS	
Insulation Condition:N/A			
Safety Valve Condition: N/A			
Signs of Cracks:NONE			
Signs of Leakage: NONE			
Signs of Corrosion: NONE			
Test? NO Type:	Results:		
Operating Conditions:Max. Temp. <u>100 C</u>	Max. Press	s. <u>3/4</u> "	Vac. 3/4"
Comments: TANK IS IN EXCELLEN	T CONDITION		:1
Thickness Readings: <u>TAKEN FROM SOU</u> (.189 .189) WELD (.187 .189 .188) WELD	TH MAN WAY (.188.187.191	- TOP TO BOT .194) WELD (.2	TOM 269 ,270)
CONE MEASUREMENTS TAKEN 2 FT. F	ROM 3"	N .262	S .263
CENTER DRAIN	1	W .259	E .261

THE SECTION OF THE SE	Side jae kinkomenen	nukewiei		
Haginy&MarryKollolen	синсю закеменью р	NTORES RESE	er Eile Oranika	
Locations 1945 WEANTS	STREET E EVANK FAR	M#5% Date:	12/03/96	
Type Inspection: Interio	orX Exterior	Bv:	R.R. HAAVIG	
Service: PRODUCT STO	<u> PERMITTED</u>	FOR HAZARDOUS	WASTE	
Capacity: 7500	Tank Type: <u>VERTICAI</u>	PIGGY BACK STA	CK TANK	
Roof/Top Head	Wall Shell	Floor Bottom	<u>Jacket</u>	
Matls:304 S.S.	304 S.S.	CONE 304 S.S.	Aluminum skin	
Wall/Shell Condition:			- Willouglass	
Roof Condition:				
Bottom Condition:				
Jacket Condition:				
Support Type:TANK SIT				
Foundation Condition:		EXCELLENT		
Internal Structure Condition				
Welded/Flanged Joint Condi	<u> </u>			
Nozzle Condition:				
Lining/Coating Condition:N/A				
Insulation Condition:	EXCELLENT			
Safety Valve Condition:	N/A			
Signs of Cracks:	NONE			
Signs of Leakage:				
Signs of Corrosion:	NONE			
<u> </u>				
Operating Conditions:Max.			Vac. 3/2"	
Comments: TANK IS IN			74	
Thickness Readings: <u>TAKEN</u> (.200 .199) WELD (.197 .199	FROM NORTH MAN	WAY POTTOM T	O TOP 189)	
CONE MEASUREMENTS TA	AKEN 2 FT. FROM CEN	TER N .265	S .269	
:	DRAIN	W .267	E .269	

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Eacility:SALE LEVENDENE GIG					
Location: 1445 W. 42ND STRE	ET - TANK FARM	#5	Date:	12/03/	96
Type Inspection: Interior X	Exterior		By:_	R.R. H	AAVIG
Service: PRODUCT STORAG	<u>e - Permitted fo</u>	R HAZ	ARDOUS V	VASTI	3
Capacity:Tank	Type: <u>VERTICAL P</u>	IGGY B	ACK STA	CK TA	NK
Roof/Top Head	Wall Shell	Floor B	<u>ottom</u>	Ja	cket
Matls: 304 S.S.	304 S.S.	CONE	304 S.S.	1	N/A
Wall/Shell Condition:E	KCELLENT				
Roof Condition: EX	CELLENT				
Bottom Condition:E	XCELLENT			-	****
Jacket Condition: N/	Α	- - -			
Support Type: <u>STEEL SKIRT</u>	- FIRE PROOF INS	ULATIO)N		
Foundation Condition:C	ONCRETE PAD - E	XCELL	ENT		
Internal Structure Condition:	EXCELLENT				
Welded/Flanged Joint Condition:	EXCELLENT				
Nozzle Condition:	EXCELLENT				
Lining/Coating Condition: FIRE	PROOF COATING	W/ SLIG	HT HAIRI	LINE (CRACKS
Insulation Condition:	N/A				
Safety Valve Condition:	N/A				
Signs of Cracks:	NONE				
Signs of Leakage:	NONE				
Signs of Corrosion:	NONE				
Test? NO Type:	Results:				
Operating Conditions:Max. Temp	o. <u>100 C</u> Max.	Press	3/4"	Vac	3/4"
Comments: TANK IS IN EXC	CELLENT CONDIT	ION			
Thickness Readings: <u>TAKEN FROM NORTH MAN WAY - BOTTOM TO TOP</u> (.268 .266) WELD (.194 .193 .191) WELD (.192 .194 .195) WELD (.191 .190)				190)	
CONE MEASUREMENTS TAKE!			N .272		S .270
	DRAIN		W .268		E .268

T- 50 (in tank farm #5)
Storage Tank Inspection Record

Facility: <u>SAFETY KLEE</u>	N (CHICAGO RECYCLE)	one Sine	et: 1 Of 1
Location: <u>1445 w. 42nd</u>	Street	D-4	
Type Inspection:	Interior Y Exterior Y		e: <u>11/18/96</u>
item No	Code:	Van	R. R. Haavig
Service: TANK PERI	MITTED FOR STORAGE	OF HAZADDONG W	r Built: 1988
Capacity: 15000 T	ank Type: STAINLESS	STEEL VEDTICAL	ASIE STORACE TANK
Roof/Top Head	Wall/Shell	Floor/Bottom	
ŧ		<u> 170017BORROITI</u>	<u>Jacket</u>
Matis: 304 SS	304 SS	CONE 304 SS	811.6
Wall/Shell Condition:	Excellent	OONL 304 33	N/A
Roof Condition:	Excellent		
Bottom Condition:	Excellent		<u> </u>
Jacket Condition:	N/A		<u> </u>
Support Type: S	TEEL SKIRT WITH FIRE	PROOF COATING	
· · · · · · · · · · · · · · · · · · ·	PYCHIIANT //'A	· cratal	
Internal Structure Condi	tion: Excellent		
Lining/Coating Conditio	n: GOOD (HAIDI	INE CRACKS)	
	N/A	· · ·	
Safety Valve Condition:	N/A		<u> </u>
Signs of Cracks:	None .		
Signs of Leakage:	None		
Signs of Corrosion:	None		··· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ·· ··
Signs of Erosion: Test? No Type:	None		
	RECIIIC.	· ·	
Operating Conditions: M	ax. Temp 100 C Max	/ Drace 2/48	
Reference Inspection Re	cords.	c. Press. <u>3/4"</u>	Vac. 3/4"
,			
Commente	· IN EVOEL (=)		
Comments: TANK IS	IN EXCELLENT CONDI	TION.	
Thister			
Thickness Readings: R	<u>eadings taken from mai</u>	nway on south side	of tank opposite
mannay.	<u>(BULIUM TO TOP)</u>		
(.261 .258) WELD (.194 .1	91 .194) WELD (.186 .18	84 181) WELD (100	2 100 100 145
(.186.	.187 .184) WELD (.185 1	871 OEN MEN IN A AA	2.102.108) WELD
CONE	1 (201.) 41227		35 .187)
		N .259	•
	·	S .260	• .
		E .261	
		W .264	

	Storage Tank	Inspection	Rec ord		
	3	_	<u>tcoord</u>	Sheet: 1_Of_	1
Facility: SAFETY KLEE		YCLE_		Job No	
Location: <u>1445 W. 42N</u>				Date: 10/4/96	
Type inspection:				By: R.R. HAA	VIG
Item No	Code:			Year Built: 19	88
Service: PRODUCT S	TORAGE (PERMIT	FOR HAZA	RDOUS W	ASTE)	
Capacity: 15.000	Tank Type:			CAL STORAG	<u>E TANK</u>
Roof/Top Hea	d Wall/s	<u>Shell</u>	Floor/B	<u>ottom</u>	<u>Jacket</u>
				CONE	
Matis:Type:CARBON S	TEEL Type:CARE	BON STEEL	Type: <u>CAl</u>	<u>RBON STEEL</u>	N/A
Wall/Shell Condition:_					
Roof Condition:					
Bottom Condition:					
Jacket Condition:					
Support Type:	STEEL SKIRT	(FIRE PRO	<u>OF INSULA</u>	TION)	
Foundation Condition:					
Internal Structure Con-					
Welded/Flanged Joint	Condition: <u>GOOD</u>	<u>(SLIGHT P</u>	TTING ON	WELDS)	
Nozzle Condition:	GOOD	<u>(SLIGHT P</u>	ITTING ON	WELDS)	
Lining/Coating Conditi	ion: <u>GOOD</u>				
Insulation Condition:_	GOOD (SLIGHT	<u>HAIRLINE C</u>	RACKS)		,
Safety Valve Condition					
Signs of Cracks:					
Signs of Leakage:			· · · · · · · · · · · · · · · · · · ·		
Signs of Corrosion:					
Signs of Erosion:					
Test? NO Type:					
Operating Conditions:			ess. <u>3/4"</u>	Vac. <u>3</u>	/4"
Reference Inspection F	Records:				
•	*				
•					
Comments: TAI	NK IS IN GOOD CO	DNDITION		<u> </u>	
:		<u> </u>			******
		<u></u>		<u> </u>	
					····
Thickness Readings:	-				
TOP (.294 ,289 ,283) W	ELD (.278 .281 .29	<u>96 .301) WEI</u>	D (.286 .29	1 .293) MANW	/AY(.288)
READING TAKEN 2 FE				·	
	•	.280	E .30	1	
	:	.286		=	

T- 52A Storage Tank Inspection Record

	Sheet: <u>1_</u> Of <u>1</u>
Facility: SAFETY KLEEN CHICAGO RECY	CLE Job No
Location: 1445 W. 42nd Street	Date: <u>10/4/96</u>
Type Inspection: Interior X Exteri	
Item No Code:	Year Built: <u>1988</u>
Service: PRODUCT STORAGE (PERMIT	FOR HAZARDOUS WASTE)
Capacity: 7500 Tank Type:	
Roof/Top Head Wall/Shell	
•	
Matis: CARBON STEEL CARBON STE	EL CARBON STEEL N/A
Wall/Shell Condition: GOOD	
Roof Condition: GOOD	
Bottom Condition: GOOD	
Jacket Condition: N/A	
Support Type: TANK SUPPORTED I	BY TANK 52B
Foundation Condition: EXCELLE	
Internal Structure Condition:EXCELLE	NT
Welded/Flanged Joint Condition: SLIGH	T PITTING ON WELDS
Nozzle Condition: SLIGH	T PITTING ON WELDS
Lining/Coating Condition: N/A	
Insulation Condition: N/A	
Safety Valve Condition: N/A	
Signs of Cracks: NONE	
Signs of Leakage: NONE	
Signs of Corrosion: NONE	
Signs of Erosion: NONE	
Test?_NO Type: Results:	
Operating Conditions: Max. Temp. 100 C	
Reference Inspection Records:	
· · · ·	
Comments: TANK IS IN GOOD CON	DITION
Thickness Readings: TAKEN BY NORTH	MAN WAY
(TOP RING303 .311) WELD SEAM	
CONE READINGS 2 FEET FROM CENTER	N .278 E .262
DRAIN	S .263 W .258

T-_52B
Storage Tank Inspection Record

Facility: SAFETY KLEEN CHICAGO RECYCLE	Job No
Location: 1445 W. 42nd Street	Date: 10/4/96
Type Inspection: Interior X Exterior	By: R.R. HAAVIG
Item NoCode:	Year Built: 1988
Service: PRODUCT STORAGE (PERMIT FOR I	AZARDOUS WASTE)
Capacity: 7500 Tank Type: PIGO	BY BACK CARBON STEEL TANK
Roof/Top Head Wall/Shell	Floor/Bottom Jacket
Matls: CARBON STEEL CARBON STEEL	CARRON CTEEL NA
Wall/Shell Condition: GOOD	CARBON STEEL N/A
Roof Condition: GOOD	
Bottom Condition: GOOD	
Jacket Condition: N/A	
Support Type: STEEL SKIRT WITH FIRE F	PROOF INCLUDATION
Internal Structure Condition: EXCELLENT	
Welded/Flanged Joint Condition: SLIGHT PITT	INC ON WELDS
Nozzle Condition: SLIGHT PITT	ING ON WELDS
Lining/Coating Condition: GOOD	
Insulation Condition: GOOD	
Safety Valve Condition: N/A	
Signs of Cracks: NONE	
Signs of Leakage: NONE	
Signs of Corrosion: NONE	
Signs of Erosion: NONE	
Test? NO Type: Results:	
	ax. Press3/4" Vac3/4"
Reference Inspection Records:	
•	
C	
Comments: TANK IS IN GOOD CONDITION	
REPAIRED PROP FOR MIXER	(RESET AND TIGHTEN TO SHAFT)
Thickness Readings: TAKEN BY NORTH MAN V	VAY
(TOP RING309 .304 .284) WELD SEAM	(BOTTOM RING284 .301 .303 .306)
CONE READINGS 2 FEET FROM CENTER	N .285 E .285
DRAIN	S .287 W .286

T-<u>53A</u>
Storage Tank Inspection Record

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, T		* 1.0001	Chas	. 1 06 1	
Facility: SAFETY KLEEN C	HICAGO RECY	CLE	Sneet Joh N	t: <u>1</u> Of <u>1</u> lo	
Location: 1445 W. 42nd S	street			10/4/96	
Type Inspection: Into					<u> </u>
Item No	Code:	<u> </u>		.R. HAAVIG Built: <u>1988</u>	
Service: PRODUCT STOR	AGE (PERMIT I	FOR HAZARDO	I Eai I Townste	7 20111: <u>1309</u>	
Capacity: 7500	Tank Type:	PIGGY BACK	CADBUN 6.	TEEL TANK	
Roof/Top Head	Wall/Shell		Bottom		
	<u> </u>	FIOOME	<u> </u>	<u>Jacket</u>	
Matis: CARBON STEEL	CARBON STE	FI CARRON	CTEEI	MIZA	
Wall/Shell Condition:	GOOD	SLIGHT PITTI		IVA	
Roof Condition:	GOOD	SLIGHT PITTI			
Bottom Condition:	GOOD	SI IGHT PITTI	NG		
Jacket Condition:	N/A	OLIGITI FITTI	<u>NG</u>		
Support Type: TANK		Y TANK 52P		·	
Foundation Condition:	FXCFLL FN	T TANK JSB			
Internal Structure Conditio	n. EXCELLEN	iT			
Welded/Flanged Joint Con	dition: SI ICHT	DITTING ON W	ELDC	*	
Nozzle Condition:	SI ICUT	PITTING ON W	ELDS		
Lining/Coating Condition:	N/A	FITTING ON W	ELD2		
Insulation Condition:	N/A				
Safety Valve Condition:	N/A				
Signs of Cracks:	NONE		······································		 -
Signs of Leakage:	MONE				
Signs of Corrosion:	NONE NONE			-	
Signs of Erosion:	NONE		W		
Test?_NO Type:	Pocultor	<u></u>	·····		
Operating Conditions: Max	results;_				
Reference Inspection Reco	. remp. <u>100 C</u>	_ Max. Press	3/4"	Vac. <u>3/4"</u>	
reserve inspection Reco	rus:				
Comments: TANK IS	IN GOOD COND	ITION			
:		<u> </u>			
				<u> </u>	
Thisless B :				· · · · · · · · · · · · · · · · · · ·	···
Thickness Readings: TAKE		AN WAY			
TOP RING- ,293 ,303 ,291 .	.289) <i>WEI</i>	LD SEAM	(BOTTOM F	RING291	.29m
CONE READINGS 2 FEET F		N .304	E .306		<u></u>
DRAIN ON CONE	- — ·	S .307			
· · · · · · · · · · · · · · · · · · ·		J.307	W .30 1	j	

T- 53B
Storage Tank Inspection Record

Facility: SAFETY KLEEN CHICAGO RECYC	LE Job No.
Location: 1445 W. 42nd Street	
Type Inspection: Interior X Exterior	· · · · · · · · · · · · · · · · · · ·
Item NoCode:	
Service: PRODUCT STORAGE (PERMIT FO	
Capacity: 7500 Tank Type: PIG	CV BACK CADDON STEEL STACK TANK
Roof/Top Head Wall/Shell	
Main Stien	Floor/Bottom Jacket
Matis: CARBON STEEL CARBON STEE	L CARBON STEEL N/A
Wall/Shell Condition: GOOD	
Roof Condition: GOOD	
Bottom Condition: GOOD	
Jacket Condition: N/A	
Support Type: STEEL SKIRT WITH FIR	REPROOF INSULATION
Foundation Condition: EXCELLENT	
Internal Structure Condition: GOOD	
Welded/Flanged Joint Condition: GOOD SI	LIGHT PITTING ON WELDS
Nozzle Condition: GOOD S	
Lining/Coating Condition: TANK COATED V	
Insulation Condition: GOOD (HAIRLINE CRACKS)
Safety Valve Condition: N/A	
Signs of Cracks: NONE	
Signs of Leakage: NONE	
Signs of Corrosion: NONE	
Signs of Erosion: NONE	
Test? NO Type: Results:	
Operating Conditions: Max. Temp. 100 C	
Reference Inspection Records:	
•	
Comments: TANK IS IN GOOD COND	ITION
Comments. TANK IS IN GOOD COND	ITION
	· · · · · · · · · · · · · · · · · · ·
Thickness Readings: TAKEN BY NORTH M	AN WAY
(TOP RING314 .308 .309) WELD SEAM	(BOTTOM RING302 .303 .304 .306)
CONE READINGS 2 FEET FROM CENTER	N .304 E .306
DRAIN	S .307 W .301
•	U 1007 FF 1001

Chemicals Managed in Tank Farm No. 4100 Extension and Tank Farm No. 4500

Ly TANK FARM #5

Butyl Acatate Cyclopentane **Dimethyl Acetamide** Dimethyl Sulfoxide **Ethyl Lactate** Gamma Sutyrolactons immersion Cleaner Iso-Butyl Acatete lso-Butyl Alcohol leopropanoi isopropyl Acetate Low Vapor Pressure Lacquer Thinner Methylene Chloride Monochlorobenzene N-ethyl Pyrrolidone N-Methyl Pyrrolidone Ortho-Chlorotoluene Ortho-Dichlorobenzene Safety-Kleen 105 Solvent Tetrahydrofuran Toluene Trichiorotrifluroethane Vinyl Acetate

Material Safety Data Sheets (MSDS) for the above chemicals are available at the plant.